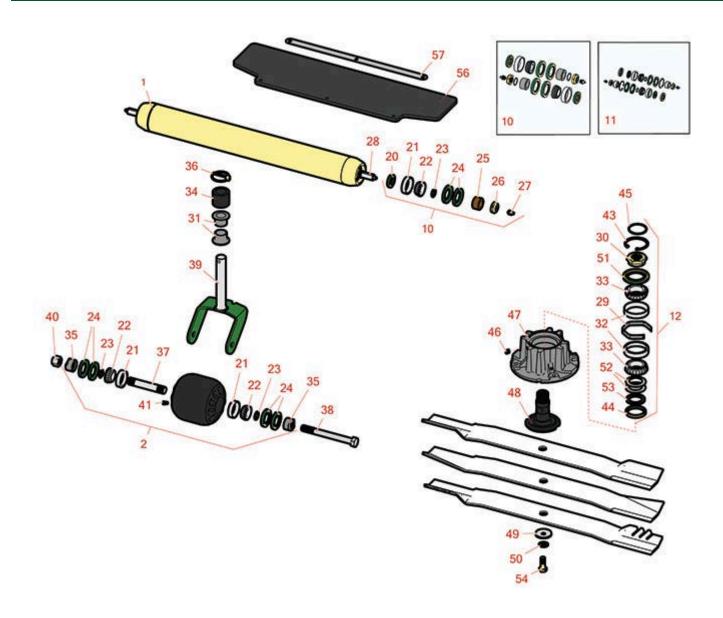




Rotary Cutting Unit Rotary Cutting Unit







Rotary Cutting Unit Rotary Cutting Unit

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
R&R	Rollers						
1	RTCA25970	RTCA25970, TCA25970	Roller Assy	3			
2	RTCA19047	TCA19047	Caster Wheel Assy	6			
	Tech Note: Up to Serial # 030000:						
Over	haul Kits						
10	RAET10632	AET10632	Overhaul Kit - Roller	3			
			2 ea: R237-54 O-Ring, R253-122 Seal, R2 19 Grease Zerk, RET15726 Sleeve, RET157				
11	R500578		Overhaul Kit - Roller	3			
Othe	r Parts Available						
20	RET15756	ET15756, MT1739, MT739	Seal	6			
21	R254-79	JD8226	Cup - Bearing	18			
	Detail Description: U	Jse R254-79M installation ma	ndrel to properly install race.:				
22	R254-78	JD8188	Tapered Bearing Cone	18			
23	R237-54	U46731, U6731	O-Ring - Small	18			
24	RET15755	ET15755	Seal - Oil	36			
25	RET15726	ET15726, RET15726	Sleeve - Wear Hardened	6			
26	R3296-15	N101345	Locknut - 3/4-16 Nylon Jam	6			

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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
27	R471219	471219, 471231, JD7759, JD7798	Zerk - Grease	6	
28	RTCU39718	TCU39718	Shaft - Roller - 29 in	1	
29	RTCU32114	TCU32114	Spacer - Spindle	3	
30	RTCU27862	TCU27862	Nut - Spindle	3	
31	RM83541	M83541	Bushing - Flanged - 1 in ID	24	
32	RJD8230	JD8230	Tapered Bearing Cup	6	
33	RJD8194	JD8194	Tapered Bearing Cone	6	
34	RTCU24952	TCU24952	Spacer	12	
35	RTCU26091	TCU26091	Spacer	12	
36	RM115827	M115827	Pin - Quick Lock	12	
37	RTCU26006	TCU26006	Axle - (A)	6	
38	R327-17	19H3185	Axle - Caster Fork 5/8-11 x 6	6	
39	RTCA17787	TCA17787	Caster Fork Assy	6	
40	R3296-53	U44915	Locknut - 5/8-11 ESNA Yellow	6	
41	R471217	JD7803	Fitting - Grease	6	
43	R32120-2	M42702	Ring - Retaining	3	
44	RTCU32974	TCU32974	Seal	3	
45	RH142234	H142234	O - Ring	3	
46	R170714	E14814	Fitting - Pressure Relief	3	
48	RTCU39253	TCU32113, TCU39253	Spindle - Blade	3	

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OEM Part No.	Description	Qty Req	Order Quantity
M147138	Washer - Belville	3	
TCU27937	Washer - Anti Friction	3	
TCU32975	Seal	3	
UC10061	Disk Spring	6	
SU303558, UC10057	Thrust Washer - Hardened	3	
TCU28104	Bolt - Blade 10.9 Hardness	3	
TCU23571	Rubber Guard	3	
TCU23572	Strip - Retaining	3	
	Part No. M147138 TCU27937 TCU32975 UC10061 SU303558, UC10057 TCU28104 TCU23571	Part No. Description M147138 Washer - Belville TCU27937 Washer - Anti Friction TCU32975 Seal UC10061 Disk Spring SU303558, UC10057 Thrust Washer - Hardened TCU28104 Bolt - Blade 10.9 Hardness TCU23571 Rubber Guard	Part No. Description Req M147138 Washer - Belville 3 TCU27937 Washer - Anti Friction 3 TCU32975 Seal 3 UC10061 Disk Spring 6 SU303558, UC10057 Thrust Washer - Hardened 3 TCU28104 Bolt - Blade 10.9 Hardness 3 TCU23571 Rubber Guard 3