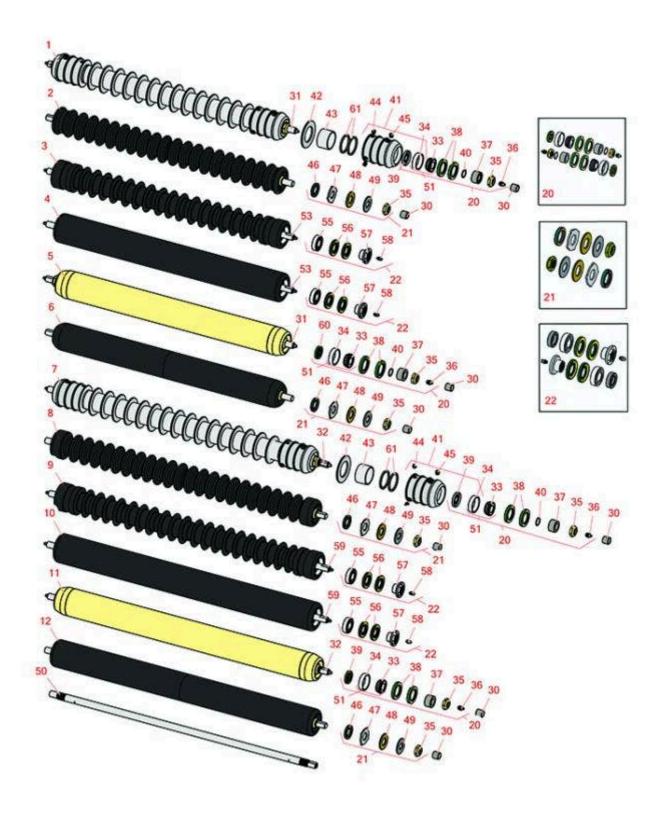




Cutting Unit - Serial up to 030000 Rollers







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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
R&R 2	26" Front Rollers					
1	R500509	AMT2968, BM25318	Roller - Grooved Repairable Steel - 26	0		
			and greasable ball bearings. This roller can g the series of washers and spacers.:	be		
2	R1203500		Roller - Grooved UHMW Polyethylene	0		
	Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:					
3	R1203830		Roller - Fusion Grooved UHMW Polyethylene - 26 in	0		
	Tech Note: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and <click for="" more="" part#="">:</click>					
R&R 2	26" Rear Rollers					
4	R1203835		Roller - Fusion Smooth UHMW Polyethylene - 26 in	0		
	Tech Note: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bear <click for="" more="" part#="">:</click>					
5	RAET11265	AMT2969	Roller - Smooth Heavy Duty Tubular Steel - 26	0		
	Tech Note: Constructed with a through shaft, this heavy-duty roller uses tapered bearings for extended life.:					
6	R1203521		Roller - Smooth UHMW Polyethylene	0		
	Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:					
R&R 3	80" Front Rollers					





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
7	R500514	AMT2977, BM25319	Roller - Grooved Repairable Steel - 30	0	
			and greasable ball bearings. This roller can be ng the series of washers and spacers.:		
8	R1203510		Roller - Grooved UHMW Polyethylene	0	
	Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" soli stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:				
9	R1203840		Roller - Fusion Grooved UHMW Polyethylene - 30 in	0	
	Tech Note: Fusion Rollers duty internal bearing sys debris. This roller has a p	/y-			
R&R 3	30" Rear Rollers				
10	R1203845		Roller - Fusion Smooth UHMW Polyethylene - 30 in	0	
	Tech Note: Fusion Rollers combine the best features of our UHMW plastic rollers with a hear duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bear <click for="" more="" part#="">:</click>				
11	RAMT1056	AMT2976	Roller - Smooth Heavy Duty Tubular Steel - 30	0	
	Tech Note: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life.:				
12	R1203530		Roller - Smooth UHMW Polyethylene	0	
	Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:				
Overl	haul Kits				
20	RAET10632	AET10632	Overhaul Kit - Roller	1	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
			7-54 O-Ring, R253-122 Seal, R254-78 Bea Zerk, RET15726 Sleeve, RET15756 Seal:	ring,		
21	R101399		Overhaul Kit - UHMW 2 Pc Roller	1		
	Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:					
22	R114-5430		Overhaul Kit - Roller	1		
	Tech Note: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:					
Othe	r Parts Available					
30	RMT74	MT74	Bushing - Roller Bkt	2		
31	RET17514	ET17514	Shaft - 26 Roller	1		
32	RMT1986	MT1986	Shaft - 30 Roller	1		
33	R254-78	JD8188	Tapered Bearing Cone	2		
34	R254-79	JD8226	Cup - Bearing	2		
	Tech Note: Use R254-79M installation mandrel to properly install race.:					
35	R3296-15	N101345	Locknut - 3/4-16 Nylon Jam	2		
36	R471219	471219, JD7759, JD7798	Zerk - Grease	2		
37	RET15726	ET15726, RET15726	Sleeve - Wear Hardened	2		
38	RET15755	ET15755	Seal - Oil	4		
39	R253-122	253-122	Seal	2		
40	R237-54	U46731, U6731	O-Ring - Small	2		





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
41	R150661		Tube - Threaded Fits R500509 1		
41	R150662		Tube - Threaded Grooved Rlr	ube - Threaded Grooved Rlr 1	
41	R500511		Roller End - Threaded 3	2	
42	R150673		Washer - 3 Repairable Roller	0	
43	R150676		Spacer - 2-3/4 Dia x 1-1/4 L	0	
44	R150691		Screw - Set Nyloc 3/8-16 x 3/8	yloc 3/8-16 x 3/8 4	
45	R170714	E14814	Fitting - Pressure Relief	2	
46	R1503470		Seal - Inner Wiper 2		
47	R1503230		Washer - Thrust Outer Keyed 2		
48	R1503471		Washer - Thrust SAE660 Bronze 2		
49	R150333		Washer - Flat Keyed Outer SS 2		
50	RET16934	ET16934	Shaft - Roller 1		
51	R500534		Bearing - with Cup 2		
53	R1203831		Shaft - Fusion Roller 1		
55	R112-5290		Bearing - Stainless 2		
56	R112-7494		Seal 4		
57	R114-3745		Locknut - Bearing - Stainless	2	
58	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	2	
59	R1203841		Shaft - Fusion Roller	1	
60	RET15756	ET15756, MT1739, MT739	Seal	2	





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Item R&R	OEM		Qty Order
No Part No.	Part No.	Description	Req Quantity
61 R150676A		Spacer - 1/8	4