



Cutting Unit - Models 04863 & 04864 Reel & Bedknife





Item R&R

#### **Replaces Toro Greensmaster eFlex 1021 Parts**



Order

Otv

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	R&R Part No.	OEM Part No.	Description	Qty Req	Ordei Quantity
	Reels, Lifetime Guar		Description	Кеч	Quantity
1	R137-8513	137-8513	Reel - 14 Blade Razor Series w/Bearings and Seals 21x5	1	
	hardened to RC48-5 premium series bed ground and precisio are guaranteed again	1 to match the temper of ou knives. All R&R Reels are cyli n computer balanced for ex inst defects in material and	ctured from a special high alloy steel and t ur Razor bedknives and original equipment indrically ground on bearing surfaces, relie ktended bearing and reel life. R&R Products workmanship for the life of the reel under e from Razor reels over standard reels.:	f	
1	R137-8512	137-8512	Reel - 11 Blade Razor Series w/Bearings and Seals 21x5	1	
&R /	hardened to RC48-5 premium series bed ground and precisio are guaranteed again	1 to match the temper of ou knives. All R&R Reels are cyli in computer balanced for ex inst defects in material and in expect up to double the life	ctured from a special high alloy steel and t ur Razor bedknives and original equipment indrically ground on bearing surfaces, relie stended bearing and reel life. R&R Products workmanship for the life of the reel under e from Razor reels over standard reels.:	f	
	· •				
2	R108-4302	108-4301, 108-4302	Bedknife - Tournament Cut Extended .125500 HOC	1	
	Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:				
	being packaged with grind for added life.	n oil for rust prevention. All I All R&R Bedknives are guard	R&R Bedknives now have an increased fron anteed against defects in material and	t edge	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:





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	R&R	OEM		Qty	Order
No	Part No.	Part No.	Description	Req	Quantity
2	R93-4262	65-8250, 93-4262, 93-4263	Bedknife - Micro Cut .062187 HOC	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 <b>R93-4263</b> 93-4263, .125500 HOC 1	2	R93-4263	,	Bedknife - Tournament Cut .125500 HOC	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 <b>R93-4264</b>	57-4960, 63-8470, 93-4264	Bedknife - Low Cut .187 - 1.00 HOC	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R63-8610	63-8610	Bedknife - Fairway Cut .375 -	
_	K03-8010	03-8010	1.00 HOC	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
2	R94-6396	10-4900, 54-9150, 94-6396, Oct-00	Bedknife - High Cut 5/16"-1" HOC	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R150462** 63-8610, Bedknife - 7 Hole Thick 5/16 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R94-6392** 62-2500, Bedknife - High Cut .312 - 1.00 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

#### R&R Razor Tool Steel, Lifetime Guaranteed

2 **R115-1880** Bedknife - Razor Tool Steel - 21 Micro Cut .062 - .187 HOC

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
2	R115-1881	115-1881	Bedknife - Razor Tool Steel - 21 Tournament Cut .125500 HOC	1	

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Over	haul Kits and Service Too	ls		
10	R121-2637	121-2637	Overhaul Kit - DPA Adjusters	1
40	R140-9259	140-9259	Rear Roller Asm, 21 Inch	1
Othe	r Parts Available			
70	R106-2648-01	106-2648-01	Bed Bar	1
71	R119-9303	105-5799, 119-9303	Frame - Crossmember	1
72	R106-5363	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2
73	R119-4164	119-4164	Washer - Wave	2
74	R106-5344	106-5344	Bushing - Flanged and Keyed	4
75	R32120-93	32120-93	Snap Ring - HD	2
76	R115-7039	115-7039	Screw - Adjuster - Bedbar	2
76	R137-6130	137-6130	Screw - Adjuster - Hardened - Bedbar	2
77	R119-4155	119-4155	Washer - Hardened	2
78	R119-4156	119-4156	Spring - Compression	2





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
79	R3296-48	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
80	R99-2097	99-2097	Detent - Bed Bar Adjuster	2	
81	R114-9396	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	2	
82	R119-4151	119-4151	Screw - Bedknife 5/16-18 x 17/32	13	
83	R117-9493	117-9493	Bolt - Bed Bar - Hardened	2	
84	R52-2900	52-2900	Washer - Nylon	4	
85	R52-2860	119-4150, 52-2860	Washer - Bed Bar Pivot	2	
86	R52-2890	52-2890	Bushing - Flanged	2	
88	R119-4153	119-4153	Bushing - Rubber	2	
89	R106-2619	106-2619	Seal - Strip	1	
90	R115-3303-03	115-3303-03	Bar - Cutoff	1	
91	R131-6150	131-6150	Screw- 1/4-20 x 3/4 Hx Wh Thread Forming	4	
92	R119-4040	119-4040	Nut - 1/4-20 Fl Locknut	4	
93	R105-5711	105-5711, 119-4165	Shim - Roller	2	
94	R105-5710	105-5710, 119-4166	Spacer - Roller	2	
95	R119-4035	119-4035	Bolt - 1/4-20 x 1 3/4 Soc HD Cap Scr	4	
96	R117-6619	117-6619	Bushing	2	





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Item <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty <b>Order</b> Req <b>Quantity</b>
97 <b>R110-7352</b>	110-7352	Screw - HOC 2 5/8 Stainless	2
98 <b>R99-3773</b>	99-3773	Bolt- Plow 3/8-16 x 1 3/4	2
99 <b>R115-3299</b>	115-3299	Seal- Flocked	2
100 <b>R115-3296</b>	115-3296	Bearing	2
100 <b>R140-5510</b>	140-5510	Bearing - Sealed Stainless	2
101 <b>R105-5700</b>	105-5700, 115-5258	Wave Washer - Bearing	1
102 <b>R115-7263</b>	115-7263	Bolt - Bearing Lock	1
103 <b>R115-7041</b>	115-7041	Bracket - Front Roller 5 1/4 in	2
104 <b>R115-6869</b>	115-6869	Bearing - Ball -Stainless	2
105 <b>R115-5604</b>	115-5604	Washer - Flocked Seal	2
106 <b>R119-4005</b>	119-4005	Side Plate Assy-LH Incl R117-6619	1
107 <b>R119-4007</b>	119-4007	Side Plate Assy-RH Incl R117-6619	1
108 <b>R115-7042</b>	115-7042	Bolt-Shoulder, Flange	4
109 <b>R140-3385</b>	140-3385	Grass Shield Assy - 21 Inch	1
110 <b>R137-9706</b>	137-9706	Decal- Warning	1
111 <b>R139-7383</b>	139-7383	Nut - Reel - LH Thread	1
112 <b>R132-4613</b>	132-4613	Shaft - Roller	1
113 <b>R117-6831</b>	117-6831	Bearing - Stainless	2
114 <b>R138-1549</b>	138-1549	Seal	1
115 <b>R117-9080</b>	117-9080	Locknut - Stainless with Nyloc	2





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ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
116 <b>R3296-25</b>	30-3380, 32127-21, 32127-31, 3290-160, 3290-33, 3296-13, 3296-25, 3296-45, 329645	Locknut - 1/2-13 Heavy ESNA	2	
117 <b>R133-9155</b>	133-9155	Spacer - Pulley - Reel	1	
118 <b>R360-0398</b>	360-0398	O-Ring	2	
119 <b>R3230-2</b>	01-173-0508, 25-25-AGD, 3230-16, 3230-2, 513624, 513633, 513635, 900038P	Bolt - Carriage	1	
120 <b>R115-1794</b>	115-1794	Bolt - Hx HD Fl 5/16-18 x 1 1/2	2	
121 <b>R3296-29</b>	1-804256, 3290-357, 3296-29, 915662P	Locknut - 5/16-18 ESNA	2	
121 <b>R32153-3</b>	119-4038, 22-12-AJFD, 32127-35, 32146-5, 32153-3, 3296-18, 3296-29, 3296-31, N/A	Locknut - 5/16-18 ESNA Zinc	2	
122 <b>R32128-19</b>	104-8301, 104-9301, 32128-19	Locknut - 3/8-16 Flanged Top Lock	2	





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ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
122 <b>R104-8301</b>	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	2	
123 <b>R119-4012</b>	119-4012	Screw - Hx Washer HD Self Threading	3	
124 <b>R330748</b>	3274-22, 330748	Screw - 5/16-18x1 Socket HD	1	
125 <b>R3296-47</b>	3296-47	Locknut - 5/16-18 Jam Nyloc	1	
126 <b>R104-8300</b>	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	1	
127 <b>R310266</b>	3256-23, 3256-3, 3556-3	Washer - Flat 5/16 USS	1	
127 <b>R453009</b>	01-166-0400, 24-10-BD, 24-9-AD, 32-9650, 3256-2, 3256-23, 3256-3, 3256-67, 3290-217, 3556-3, 4-2390, 7-0152	Washer - Flat 5/16 SAE	1	





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Item <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
127 <b>R453011</b>	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-BD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 32	Washer - Flat 3/8 SAE Y/Zinc	1	
128 <b>R105-5712</b>	105-5712, 119-4157	Retainer - Roller	2	