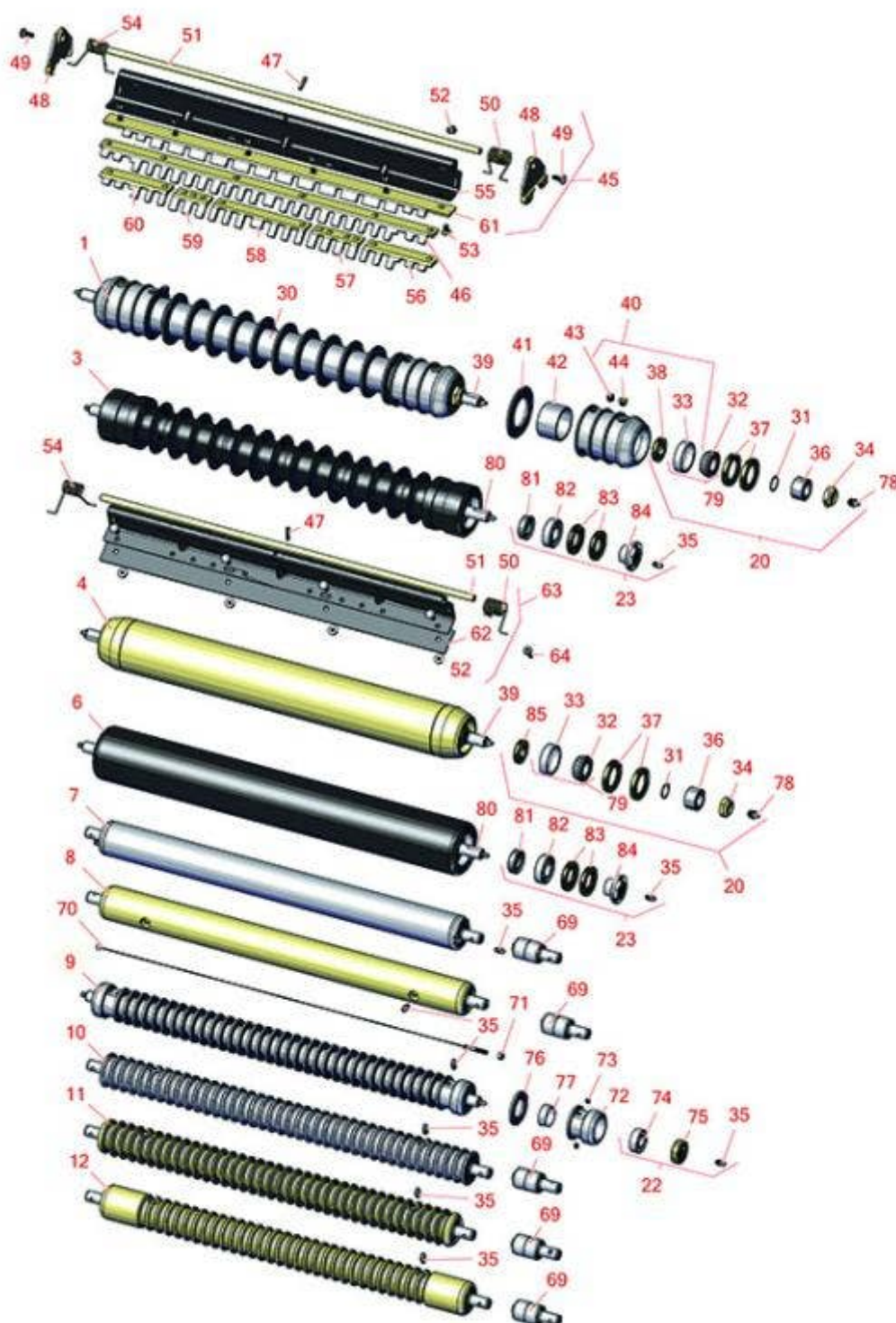




Heavy Cutting Unit Front Rollers



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Replaces John Deere 3215 Reel Mower Parts

Heavy Cutting Unit
Front Rollers



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
R&R Front Rollers					
1	R500512	AMT2966, BM25317	Roller - Grooved Repairable Steel	0	
<i>Detail Description: Constructed with a through shaft and greasable ball bearings. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:</i>					
3	R1203820	1203752	Roller - Fusion Grooved UHMW Polyethylene	0	
<i>Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings and double seals for added life:</i>					
4	RAET11263	AET11263, AMT2967	Roller - Smooth Tubular Steel	0	
<i>Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>					
6	R1203825		Roller - Fusion Smooth UHMW Polyethylene	0	
<i>Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life.:</i>					
7	RAET10111	AET10111, AMT2876	Roller - Smooth Tubular Steel	0	
<i>Detail Description: This tubular steel roller uses greasable "water-pump" style bearings.:</i>					
8	RAMT1442	AMT1442, AMT2878	Roller - Smooth Solid Steel	0	
<i>Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:</i>					
9	R68527R		Roller - Grooved Repairable Steel	0	
<i>Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:</i>					

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Parts

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
10	RAMT1061	AET10557, AMT1061, AMT2877	Roller - Grooved Machined Solid Steel	0	
<i>Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:</i>					
11	RAET10954	AET10954, AMT2875, AMT2879	Roller - Grooved Machined Solid Steel	0	
<i>Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:</i>					
12	RAMT1443	AMT1443, AMT2879	Roller - Grooved Machined Solid Steel	0	
<i>Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings. Extended length body.:</i>					
Overhaul Kits					
20	RAET10632	AET10632	Overhaul Kit - Roller	0	
<i>Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal:</i>					
22	R100130		Overhaul Kit - Roller	0	
<i>Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals:</i>					
23	R114-5430		Overhaul Kit - Roller	0	
<i>Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:</i>					
Other Parts Available					
30	R500513		Tube - Only Grooved Roller	1	
31	R237-54	U46731, U6731	O-Ring - Small	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
32	R254-78	JD8188	Tapered Bearing Cone	2	
33	R254-79	JD8226	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
34	R3296-15	N101345	Locknut - 3/4-16 Nylon Jam	2	
35	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	2	
36	RET15726	ET15726, RET15726	Sleeve - Wear Hardened	2	
37	RET15755	ET15755	Seal - Oil	4	
38	R253-122	253-122	Seal	2	
39	RET17515	ET17515	Shaft - Roller	1	
40	R500511		Roller End - Threaded 3	2	
41	R150673		Washer - 3 Repairable Roller	11	
42	R150676		Spacer - 2-3/4 Dia x 1-1/4 L	10	
43	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
44	R170714	E14814	Fitting - Pressure Relief	2	
45	R500559	BM18680, MT18680	Scraper Kit - Grooved Roller	1	
<i>Detail Description: Fits John Deere AET11262 & AMT2966 Grooved Roller Only:</i>					
45	R500573		Scraper Kit - SET/5	1	
<i>Detail Description: Fits R&R R500512 Roller Only & Incl R500572 Scraper:</i>					
46	R500558		Scraper - Grooved Roller	5	

Tech Note: Fits OEM Roller Only:

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
<i>Detail Description: 1 Piece Scraper fits OEM AET11262 & AMT2966 Grooved Roller:</i>					
47	R34M7010	34M7010	Pin - Spring	5	
48	RMT2407	MT2407	Bracket - Roller Scraper	10	
49	R03M7221	03M7221	Bolt - Carriage M6 x 16	20	
50	RET17629	ET17629	Spring - Torsion LH	5	
51	RET17757	ET11757, ET17757	Pin - Scraper	5	
52	R14M7303	14M7303	Nut - 6mm x 1.0 Flanged	14	
53	R03M7251	03M7251	Bolt - Gr. Roller Scraper	30	
54	RET17630	ET17630	Spring - Torsion RH	5	
55	R500571	MT2369	Bar - Scraper	5	
56	RMT5159	MT5159	Scraper - Fits J.D. LH End	5	
57	RMT2341	MT2341	Section - Grooved Scraper 4 Tooth	5	
58	RMT2340	MT2340	Scraper - Fits J.D. Center	5	
59	RMT2342	MT2342	Section - Grooved Scraper 3 Tooth	5	
60	RMT5158	MT5158	Scraper - Fits J.D. RH End	5	
61	R500572		Scraper - Fits R500512 Only	5	
62	RMT2595	MT2595, MT2895	Scraper Blade - Solid Roller	1	
63	RBM17684	BM17684	Scraper Kit - Solid Roller SET/5	1	
<i>Detail Description: Includes 20 ea: R03M7221 Bolt, R14M7303 Nut; 5 ea: R34M7010 Pin, R500571 Scraper Bar, RET17629 LH Spring, RET17630 RH Spring, RET17757 Pin, RMT2595 Scraper Blade:</i>					
64	R21M7246	21M7246	Screw	6	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
69	RAA35741	AA35741, AET10129, TCA22836	Bearing	2	
<i>Detail Description: 1/4" Side Hole:</i>					
70	RAET10139	AET10139	Cable - Roller Scraper	1	
71	RU45916	14M7298, U45916	Locknut - 10-24 ESNA	2	
72	R150650		Roller End - 2 Repairable	2	
73	R150690		Screw - Set 1/4-20 x 1/4	4	
74	R303558	ET15220	Bearing - Roller	2	
75	R305115	ET15219	Seal - Roller	2	
76	R150652		Washer - 2 Roller	33	
77	R150651		Spacer - 2-3/8 Roller	34	
78	R471219	471219, 471231, JD7759, JD7798	Zerk - Grease	2	
79	R500534		Bearing - with Cup	2	
<i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:</i>					
80	R1203821		Shaft - Fusion Roller	1	
81	R114-3717		Seal	2	
82	R112-5290		Bearing - Stainless	2	
83	R112-7494		Seal	4	
84	R114-3745		Locknut - Bearing - Stainless	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
85	RET15756	ET15756, MT1739, MT739	Seal	2	

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