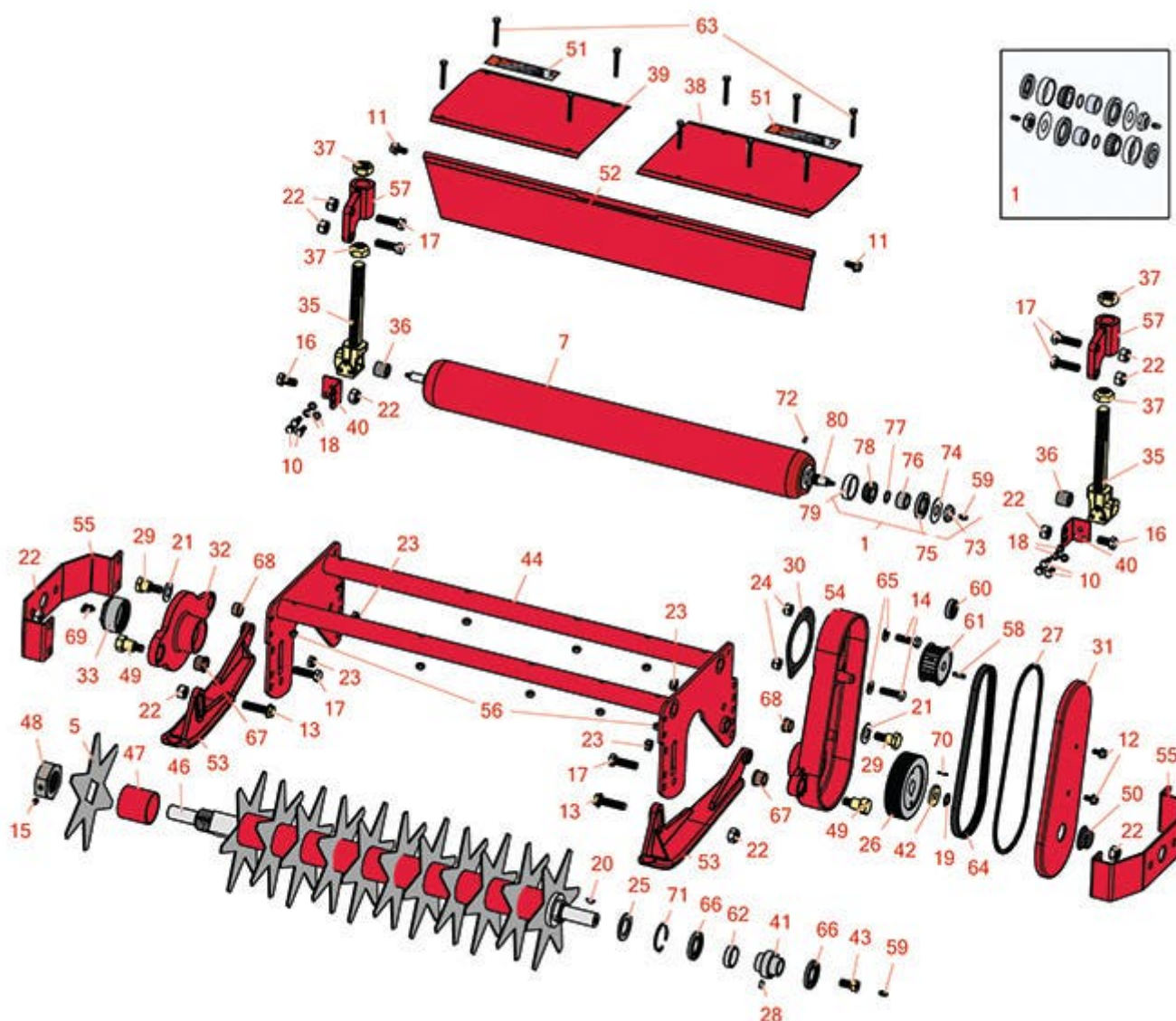




# Replaces Toro Reelmaster 3500-D Parts

Verti-Cut Unit

Verti-Cut Reel & Frame



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Verti-Cut Unit

Verti-Cut Reel & Frame



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|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## Overhaul Kits

|                                                                                                                                                                                                                             |         |  |                       |   |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|--|-----------------------|---|--|
| 1                                                                                                                                                                                                                           | R100160 |  | Overhaul Kit - Roller | 1 |  |
| <i>Detail Description: Includes 2 ea.: R150504 Washers, R237-54 O-rings, R253-117 Seals, R253-122 Seals, R254-78 Bearing, R254-79 Bearing Cups, R302-5 Grease Fittings, R3296-15 Locknuts, &amp; R59-5690 Wear Sleeves:</i> |         |  |                       |   |  |

## Verti-Cut Blades

|   |          |                                        |                                              |    |  |
|---|----------|----------------------------------------|----------------------------------------------|----|--|
| 5 | R59-6280 | 59-6280                                | Verti-Cut Blade - 9 x .1875                  | 12 |  |
| 5 | R150575  |                                        | Verti-Cut Blade - 9 x .1250 with Carbide Tip | 12 |  |
| 5 | R150570  | 01-283-0470,<br>82-3070,<br>82-3070-03 | Verti-Cut Blade - 9 x .1094                  | 12 |  |

## R&R Rollers

|                                                                                                                                         |          |         |                               |   |  |
|-----------------------------------------------------------------------------------------------------------------------------------------|----------|---------|-------------------------------|---|--|
| 7                                                                                                                                       | R59-5630 | 59-5630 | Roller - Smooth Tubular Steel | 1 |  |
| <i>Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i> |          |         |                               |   |  |

## Other Parts Available

|    |          |                                                                |                               |   |  |
|----|----------|----------------------------------------------------------------|-------------------------------|---|--|
| 10 | R400184  | 322-2,<br>322-3                                                | Screw - 5/16-18 x 3/4 Hex     | 6 |  |
| 11 | R3234-12 | 3234-12                                                        | Bolt - Hex Serrated Washer HD | 2 |  |
| 12 | R3234-14 | 3234-14,<br>3234-23                                            | Bolt - Hex Serrated Washer HD | 2 |  |
| 13 | R3234-27 | 3234-27                                                        | Bolt - 1/2-13 x 2 Hex         | 2 |  |
| 14 | R324-6   | 01-150-1690,<br>01-178-0712,<br>20-68-AGD,<br>3225-3,<br>324-6 | Bolt - Hex HD 7/16-14 x 1-1/2 | 2 |  |

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Verti-Cut Unit

Verti-Cut Reel & Frame



| Item No | R&R Part No. | OEM Part No.                                                                                                                            | Description                       | Qty Req | Order Quantity |
|---------|--------------|-----------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|---------|----------------|
| 15      | R3246-17     | 3246-17,<br>48-7480                                                                                                                     | Screw - Set 5/16-24 x 1/2         | 1       |                |
| 16      | R325-4       | 01-150-0280,<br>01-178-0806,<br>01-178-0808,<br>20-85-AD,<br>20-85-AGD,<br>325-1,<br>325-2,<br>325-4                                    | Bolt - Hex HD 1/2-13 x 1          | 2       |                |
| 17      | R325-7       | 01-150-0380,<br>01-178-0814,<br>3226-3,<br>325-7,<br>48-9490                                                                            | Bolt - 1/2-13 x 1 3/4 Hex HD Gr 5 | 6       |                |
| 18      | R3253-4      | 01-166-0110,<br>01-166-0510,<br>23-10-GD,<br>24-7170,<br>30-8520,<br>3253-4,<br>48-9350,<br>48-9360,<br>48-9570,<br>68-9420,<br>99-7577 | Washer - Lock 5/16 Zinc           | 6       |                |
| 19      | R3254-4      | 21-3890,<br>26-8050,<br>3254-4                                                                                                          | Washer - Lock 1/2 Z Int Star      | 1       |                |
| 20      | R3257-3      | 3257-3                                                                                                                                  | Key - Woodruff                    | 1       |                |
| 21      | R3290-440    | 3290-440                                                                                                                                | Washer - Belleville               | 2       |                |

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# Replaces Toro Reelmaster 3500-D Parts

Verti-Cut Unit

Verti-Cut Reel & Frame



| Item No                    | R&R Part No.    | OEM Part No.                                                                                              | Description                 | Qty Req | Order Quantity |
|----------------------------|-----------------|-----------------------------------------------------------------------------------------------------------|-----------------------------|---------|----------------|
| 22                         | <b>R3296-25</b> | 30-3380,<br>32127-21,<br>32127-31,<br>3290-160,<br>3290-33,<br>3296-13,<br>3296-25,<br>3296-45,<br>329645 | Locknut - 1/2-13 Heavy ESNA | 8       |                |
| 23                         | <b>R3296-28</b> | 119-4154,<br>140-9234,<br>32127-34,<br>32128-7,<br>32128-8,<br>32136-7,<br>3296-28                        | Nut - 1/2-20 ESNA Jam       | 4       |                |
| 24                         | <b>R3296-48</b> | 119-4039,<br>32146-7,<br>3296-34,<br>3296-48                                                              | Locknut - 7/16-14 ESNA      | 2       |                |
| 25                         | <b>R38-7330</b> | 38-7330                                                                                                   | Shield - Grass              | 2       |                |
| 26                         | <b>R47-7140</b> | 47-7140                                                                                                   | Pulley - Driven Timing Belt | 1       |                |
| 27                         | <b>R47-7170</b> | 47-7170                                                                                                   | Gasket - Cover              | 1       |                |
| 28                         | <b>R48-8880</b> | 48-8880                                                                                                   | Pin - Reel Bearing          | 2       |                |
| 29                         | <b>R48-9020</b> | 48-9020                                                                                                   | Bolt - Shoulder 1/2-20      | 2       |                |
| 30                         | <b>R48-9050</b> | 48-9050                                                                                                   | Plate - Drive               | 1       |                |
| 31                         | <b>R48-9071</b> | 48-9071                                                                                                   | Cover - RH Drive V-Cut      | 1       |                |
| 31                         | <b>R48-9081</b> | 48-9081                                                                                                   | Cover - Drive LH V-Cut      | 1       |                |
| <i>Tech Note: (Shown):</i> |                 |                                                                                                           |                             |         |                |
| 32                         | <b>R59-5550</b> | 59-5550                                                                                                   | Housing - Bearing           | 1       |                |
| 33                         | <b>R59-5560</b> | 59-5560                                                                                                   | Cap - Dust                  | 1       |                |

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Verti-Cut Unit

Verti-Cut Reel & Frame



| Item No | R&R Part No.    | OEM Part No.                                   | Description                       | Qty Req | Order Quantity |
|---------|-----------------|------------------------------------------------|-----------------------------------|---------|----------------|
| 35      | <b>R84-6100</b> | 59-5700,<br>84-6100                            | Bracket - Roller w/Rubber Bushing | 2       |                |
| 36      | <b>R59-5780</b> | 59-5780                                        | Bushing - Roller Bracket          | 2       |                |
| 37      | <b>R59-5820</b> | 59-5820                                        | Nut - Cone Roller Adj Bkt         | 4       |                |
| 38      | <b>R59-5830</b> | 59-5830,<br>59-5830-01                         | Cover - Inner Grass Shield        | 1       |                |
| 39      | <b>R59-5840</b> | 59-5840                                        | Cover - Outer Grass Shield        | 1       |                |
| 40      | <b>R59-6000</b> | 59-6000                                        | Bracket - Skid RH                 | 1       |                |
| 40      | <b>R59-6010</b> | 59-6010                                        | Bracket - Skid LH                 | 1       |                |
| 41      | <b>R59-6140</b> | 251-298,<br>48-8860,<br>59-6140                | Bearing - Reel                    | 2       |                |
| 42      | <b>R59-6150</b> | 59-6150                                        | Washer - Reel Pulley              | 1       |                |
| 43      | <b>R59-6190</b> | 59-6190                                        | Bolt - Reel Special               | 1       |                |
| 44      | <b>R59-6250</b> | 59-6250                                        | Frame - Verti-Cut                 | 1       |                |
| 46      | <b>R59-6290</b> | 59-6290                                        | Shaft - V-Cut w/Stop              | 1       |                |
| 47      | <b>R59-6320</b> | 59-6320                                        | Spacer - V-Cut Shaft 2 1/4        | 11      |                |
| 48      | <b>R59-6330</b> | 59-6330                                        | Nut - V-Cut Shaft                 | 1       |                |
| 49      | <b>R59-6340</b> | 59-6340                                        | Bolt - Shoulder                   | 2       |                |
| 50      | <b>R59-7490</b> | 59-7490                                        | Caplug                            | 1       |                |
| 51      | <b>R59-7790</b> | 59-7790                                        | Decal                             | 1       |                |
| 52      | <b>R75-7680</b> | 51-1600,<br>52-9660,<br>75-7680,<br>75-7680-01 | Deflector                         | 1       |                |

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Verti-Cut Unit

Verti-Cut Reel & Frame



| Item No                    | R&R Part No.    | OEM Part No.                                                                                                                                   | Description           | Qty Req | Order Quantity |
|----------------------------|-----------------|------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|---------|----------------|
| 53                         | <b>R84-0810</b> | 59-5990,<br>84-0810                                                                                                                            | Skid - LH             | 1       |                |
| 53                         | <b>R84-0820</b> | 59-5980,<br>84-0820                                                                                                                            | Skid - RH             | 1       |                |
| 54                         | <b>R62-6470</b> | 59-5510,<br>62-6470                                                                                                                            | Housing - Drive RH    | 1       |                |
| 54                         | <b>R62-6480</b> | 59-5530,<br>62-6480                                                                                                                            | Housing - Drive LH    | 1       |                |
| <i>Tech Note: (Shown):</i> |                 |                                                                                                                                                |                       |         |                |
| 55                         | <b>R72-0470</b> | 72-0470                                                                                                                                        | Guard                 | 2       |                |
| 56                         | <b>R301504</b>  | 2296-42,<br>301504,<br>32127-24,<br>32128-33,<br>32146-17,<br>3296-16,<br>3296-42,<br>3296-42 ,<br>915661P                                     | Locknut - ESNA 1/4-20 | 10      |                |
| 57                         | <b>R59-5770</b> | 59-5770                                                                                                                                        | Bracket - Rear Roller | 2       |                |
| 58                         | <b>R47-2380</b> | 47-2380                                                                                                                                        | Key - Drive Pulley    | 1       |                |
| 59                         | <b>R302-5</b>   | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease      | 1       |                |

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Verti-Cut Unit

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| Item No | R&R Part No. | OEM Part No.                                               | Description                     | Qty Req | Order Quantity |
|---------|--------------|------------------------------------------------------------|---------------------------------|---------|----------------|
| 60      | R66-5710     | 117-8976,<br>66-5710                                       | Seal - Hyd Motor Shaft          | 1       |                |
| 61      | R47-7150     | 47-7150                                                    | Pulley - Belt Drive             | 1       |                |
| 62      | R92-9251     | 92-9251                                                    | Sleeve - Wear Reel Bearing      | 0       |                |
| 63      | R3234-34     | 321-11,<br>323-12,<br>3234-34                              | Bolt - Hex Washer 1/4 x 2       | 8       |                |
| 64      | R150520      | 47-7160                                                    | Belt - Cutting Unit             | 1       |                |
| 65      | R187-0       | 3256-25,<br>7-0032                                         | Washer - Flat 7/16 SAE          | 1       |                |
| 66      | R253-145     | 253-145                                                    | Seal - Oil Reel Assy            | 3       |                |
| 66      | R93-1414     | 93-1414                                                    | Seal - Oil Reel Assy            | 3       |                |
| 67      | R256-113     | 256-113                                                    | Bushing - 3/4 ID x 1 1/8 Flange | 2       |                |
| 68      | R256-252     | 256-252                                                    | Bushing - 3/4 ID x 1 Flange     | 2       |                |
| 69      | R302-40      | 302-13,<br>302-40                                          | Fitting - Grease                | 2       |                |
| 70      | R32121-50    | 32121-50                                                   | Pin - Roll Spiral Lock 1/8 1147 | 1       |                |
| 71      | R32151-71    | 32151-71                                                   | Ring - Snap Reel Brg            | 1       |                |
| 72      | R150503      |                                                            | Pin - Drive Roller End          | 2       |                |
| 73      | R3296-15     | 116-7306,<br>32118-5,<br>32127-23,<br>32127-47,<br>3296-15 | Locknut - 3/4-16 Nylon Jam      | 2       |                |
| 74      | R150504      | 66-5620                                                    | Washer                          | 2       |                |
| 75      | R253-122     | 253-122,<br>30-0640                                        | Seal                            | 2       |                |

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Verti-Cut Unit

Verti-Cut Reel & Frame



| Item No                                                                                 | R&R Part No. | OEM Part No.                                                                            | Description          | Qty Req | Order Quantity |
|-----------------------------------------------------------------------------------------|--------------|-----------------------------------------------------------------------------------------|----------------------|---------|----------------|
| 76                                                                                      | R59-5690     | 59-5690                                                                                 | Sleeve - Wear        | 2       |                |
| 77                                                                                      | R237-54      | 237-35,<br>237-46,<br>237-54,<br>253-35,<br>353-308                                     | O-Ring - Small       | 2       |                |
| 78                                                                                      | R254-78      | 01-102-0060,<br>01-102-0130,<br>1-633585,<br>254-78,<br>32-7790,<br>32-9580,<br>93-4813 | Tapered Bearing Cone | 2       |                |
| 79                                                                                      | R254-79      | 01-103-0060,<br>01-103-0130,<br>1-633584,<br>252-106,<br>254-79,<br>32-7800,<br>32-9590 | Cup - Bearing        | 2       |                |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i> |              |                                                                                         |                      |         |                |
| 80                                                                                      | R59-5670     | 59-5670                                                                                 | Shaft - Rear Roller  | 1       |                |

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