

# **Replaces Toro Reelmaster 223D Parts**



Traction Unit





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Traction Unit Traction Unit

Filters	Part No.	Part No.	Description	Req	Quantity
	s 				
10	R75-1330	110-4146, 75-1330	Filter - Oil - Transmission	1	
11	R63-8300	63-8300	Baldwin Fuel Filter - Element	1	
12	RRF10623	13170210, 75-1310	SilverGuard Oil Filter - Hyd	1	
12	R75-1310	13170210, 75-1310	Baldwin Hyd Oil Filter	1	
13	R42-9030	104-5167, 108-3841, 127-0511, 42-9030, 67-4330, 98-9651	Baldwin Oil Filter - Engine	1	
13	RRF10606	108-3841, 67-4330, 98-9651	SilverGuard Oil Filter - 2 3/4" Long	1	
14	R27-7100P	48-7430	Pre-Cleaner	1	
15	R27-7110	108-3833, 27-7110	Baldwin Air Filter - Element	1	
15	RRF10194	108-3833, 27-7110	SilverGuard Air Filter - Element	1	
16	R48-4220	48-4220	Filter - Air Assy w/Filter	1	
30	R92-1723	75-6040, 92-1723	Hydraulic Hose Assy - Rear RH Reel	1	
30	R75-5910	75-5910	Hose - Front Center Lift Cyl	1	
30	R75-6070	75-6070	Hose - Rear LH Lift Cyl	1	
30	R75-6230	75-6220, 75-6230	Hydraulic Hose Assy - Steering	2	

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Products		Traction Onit		CIRCEPICS	
	R&R Part No.	Traction Unit OEM Part No.	Description	Qty Req	Order Quantity
	R92-1724	75-6030, 88-9540, 92-1724	Hydraulic Hose Assy - Front RH Reel	1	Quantity
Hose	S				
30	R75-5880	75-5880	Hose - Front RH Lift Cyl	1	
30	R75-5930	75-5930	Hose - Front LH Lift Cyl	1	
30	R75-6080	75-6080	Hose - Rear LH Lift Cyl	1	
30	R92-1726	75-5960, 92-1726	Hydraulic Hose Assy - Front LH/C Reel	1	
30	R75-5890	75-5890	Hose - Front RH-LH Lift Cyl	2	
30	R75-5950	75-5950	Hydraulic Hose Assy - Front LH Reel	1	
30	R75-6110	75-6110	Hydraulic Hose Assy - Rear RH Reel	1	
30	R92-1722	75-5980, 92-1722	Hydraulic Hose Assy - Front RH Reel	1	
30	R92-1719	75-6190, 92-1719	Hydraulic Hose Assy - Rear LH Reel	1	
30	R92-1727	75-6010, 88-9530, 92-1727	Hydraulic Hose Assy - Front LH/C Reel	2	
30	R75-5900	75-5900	Hose - Front Center Lift Cyl	1	
30	R75-6050	75-6050	Hydraulic Hose Assy - Rear LH Reel	1	
30	R75-6180	75-6180	Hose - Rear RH Lift Cyl	2	
Othe	r Parts Avai	lable			
40	R27-2360	27-2360	Switch - Key 6 Lead 9/16 Mount	1	
41	R75-6820	75-6820	Meter - Hour - Quartz	1	
42	R75-1360	75-1360	Cable - Battery Negative	1	

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No Part No.         Part No.         Description         Req Quantity           43 R75-1370         75-1370, 75-5730         Cable - Battery Positive         1           50 R93-9310         75-1370, 93-9310, 93-9310, 98-3945         Hydraulic Cylinder         3           50 R75-0770         75-0770         Hydraulic Cylinder - Front LH/RH         2           50 R86-7330         75-2140, 86-7330         Overhaul Kit - Cylinder         1           60 R150315         Brake Assy         2           61 R21-9380         21-9380, 40457         Nut - Pivot         2           62 R21-9370         21-9370, 40456         Screw - Adjustment         2           63 R21-9390         21-9390, 40458         Socket         2           64 R21-9440         21-9440, 40473         Spring         2           65 R21-9420         21-9420, 40471         Spring - Return LH         2           66 R21-9430         21-9430, 40472         Spring - Return RH         2           67 R43-6810         40-2190, 43-6810         Spider - Torque         2           68 R43-2690         21-9470, 43-2690         Shoe - Brake         4           69 R28-0670         28-0670, 40450         Seal - Oil Axle         2           70 R21-9450         21-9450,		R&R	Traction Unit OEM Part No.	Description	Qty <b>Order</b> Req <b>Quantity</b>
50       R93-9310       75-0780, 93-9310, 93-9315, 93-9315, 93-9315, 93-9315, 93-9315, 98-3945       Hydraulic Cylinder - Front LH/RH       2         50       R75-0770       75-0770       Hydraulic Cylinder - Front LH/RH       2         50       R86-7330       75-2140, 86-7330       Overhaul Kit - Cylinder       1         60       R150315       Brake Assy       2         61       R21-9380       21-9380, 40457       Nut - Pivot       2         62       R21-9370       21-9370, 40456       Screw - Adjustment       2         63       R21-9390       21-9390, 40458       Socket       2         64       R21-9440       21-9440, 40473       Spring       2         65       R21-9420       21-9420, 40471       Spring - Return LH       2         66       R21-9430       21-9430, 40472       Spring - Return RH       2         67       R43-6810       40-2190, 43-6810       Spider - Torque       2         68       R43-2690       21-9470, 43-2690       Shoe - Brake       4         69       R28-0670       28-0670, 40450       Seal - Oll Axle       2         70       R21-9450       21-9460, 40450       Patainer       4			75-1370,		
50       R86-7330       75-2140, 86-7330       Overhaul Kit - Cylinder       1         60       R150315       Brake Assy       2         61       R21-9380       21-9380, 40457       Nut - Pivot       2         62       R21-9370       21-9370, 40456       Screw - Adjustment       2         63       R21-9390       21-9390, 40458       Socket       2         64       R21-9440       21-9440, 40473       Spring       2         65       R21-9420       21-9420, 40471       Spring - Return LH       2         66       R21-9430       21-9430, 40472       Spring - Return RH       2         67       R43-6810       40-2190, 43-6810       Spider - Torque       2         68       R43-2690       21-9470, 43-2690       Shoe - Brake       4         69       R28-0670       28-0670, 40450       Seal - Oil Axle       2         70       R21-9450       21-9450       Shield - Dust       2	50	R93-9310	75-0780, 93-9310,	Hydraulic Cylinder	3
80 R88-7330       Overhaul Rit - Cylinder       1         60 R150315       Brake Assy       2         61 R21-9380       21-9380, 40457       Nut - Pivot       2         62 R21-9370       21-9370, 40456       Screw - Adjustment       2         63 R21-9390       21-9390, 40458       Socket       2         64 R21-9440       21-9440, 40473       Spring       2         65 R21-9420       21-9420, 40471       Spring - Return LH       2         66 R21-9430       21-9430, 40472       Spring - Return RH       2         67 R43-6810       40-2190, 43-6810       Spider - Torque       2         68 R43-2690       21-9470, 43-2690       Shoe - Brake       4         69 R28-0670       28-0670, 40450       Seal - Oil Axle       2         70 R21-9450       21-9450       Shield - Dust       2	50	R75-0770	75-0770	Hydraulic Cylinder - Front LH/RH	2
61       R21-9380       21-9380, 40457       Nut - Pivot       2         62       R21-9370       21-9370, 40456       Screw - Adjustment       2         63       R21-9390       21-9390, 40458       Socket       2         64       R21-9440       21-9440, 40473       Spring       2         65       R21-9420       21-9420, 40471       Spring - Return LH       2         66       R21-9430       21-9430, 40472       Spring - Return RH       2         67       R43-6810       40-2190, 43-6810       Spider - Torque       2         68       R43-2690       21-9470, 43-2690       Shoe - Brake       4         69       R28-0670       28-0670, 40450       Seal - Oil Axle       2         70       R21-9450       21-9450       Shield - Dust       2	50	R86-7330		Overhaul Kit - Cylinder	1
40457 Nutr-Proof 2  62 R21-9370 21-9370, 40456 Screw - Adjustment 2  63 R21-9390 21-9390, 40458 Socket 2  64 R21-9440 21-9440, 40473 Spring 2  65 R21-9420 21-9420, 40471 Spring - Return LH 2  66 R21-9430 21-9430, 40472 Spring - Return RH 2  67 R43-6810 40-2190, 43-6810 Spider - Torque 2  68 R43-2690 21-9470, 43-2690 Shoe - Brake 4  69 R28-0670 28-0670, 40450 Seal - Oil Axle 2  70 R21-9450 21-9460, Betainer 4	60	R150315		Brake Assy	2
62       R21-9370       40456       Screw-Adjustment       2         63       R21-9390       21-9390, 40458       Socket       2         64       R21-9440       21-9440, 40473       Spring       2         65       R21-9420       21-9420, 40471       Spring - Return LH       2         66       R21-9430       21-9430, 40472       Spring - Return RH       2         67       R43-6810       40-2190, 43-6810       Spider - Torque       2         68       R43-2690       21-9470, 43-2690       Shoe - Brake       4         69       R28-0670       28-0670, 40450       Seal - Oil Axle       2         70       R21-9450       21-9450       Shield - Dust       2         71       R21-9450       21-9460, Parainer       4	61	R21-9380		Nut - Pivot	2
63       R21-9390       40458       Socket       2         64       R21-9440       21-9440, 40473       Spring       2         65       R21-9420       21-9420, 40471       Spring - Return LH       2         66       R21-9430       21-9430, 40472       Spring - Return RH       2         67       R43-6810       40-2190, 43-6810       Spider - Torque       2         68       R43-2690       21-9470, 43-2690       Shoe - Brake       4         69       R28-0670       28-0670, 40450       Seal - Oil Axle       2         70       R21-9450       21-9450       Shield - Dust       2         71       R21-9450       21-9460, Patainer       4	62	R21-9370		Screw - Adjustment	2
64       R21-9440       40473       Spring       2         65       R21-9420       21-9420, 40471       Spring - Return LH       2         66       R21-9430       21-9430, 40472       Spring - Return RH       2         67       R43-6810       40-2190, 43-6810       Spider - Torque       2         68       R43-2690       21-9470, 43-2690       Shoe - Brake       4         69       R28-0670       28-0670, 40450       Seal - Oil Axle       2         70       R21-9450       21-9450       Shield - Dust       2         71       R21-9460       21-9460, 21-9460       Retainer       4	63	R21-9390		Socket	2
65       R21-9420       40471       Spring - Return LH       2         66       R21-9430       21-9430, 40472       Spring - Return RH       2         67       R43-6810       40-2190, 43-6810       Spider - Torque       2         68       R43-2690       21-9470, 43-2690       Shoe - Brake       4         69       R28-0670       28-0670, 40450       Seal - Oil Axle       2         70       R21-9450       21-9450       Shield - Dust       2	64	R21-9440		Spring	2
66       R21-9430       40472       Spring - Return RH       2         67       R43-6810       40-2190, 43-6810       Spider - Torque       2         68       R43-2690       21-9470, 43-2690       Shoe - Brake       4         69       R28-0670       28-0670, 40450       Seal - Oil Axle       2         70       R21-9450       21-9450       Shield - Dust       2         71       R21-9460       21-9460, Patainer       4	65	R21-9420		Spring - Return LH	2
67 R43-6810	66	R21-9430		Spring - Return RH	2
43-2690 SHOE - Brake 4  69 R28-0670 28-0670, 40450 Seal - Oil Axle 2  70 R21-9450 21-9450 Shield - Dust 2  71 P21-9460, Petainer 4	67	R43-6810		Spider - Torque	2
70 <b>R21-9450</b> 21-9450 Shield - Dust 2  71 <b>P21-9460</b> 21-9460, Petainer	68	R43-2690		Shoe - Brake	4
71 <b>P21</b> -9460, Potainer	69	R28-0670		Seal - Oil Axle	2
	70	R21-9450	21-9450	Shield - Dust	2
	71	R21-9460		Retainer	4

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	R&R Part No.	<i>Traction Unit</i> OEM Part No.	Description	Qty <b>Order</b> Req <b>Quantity</b>
72	R24-9180	21-9400, 24-9180	Lever - Parking Brake	2
73	R21-8320	21-8320	Gasket - Front Axle	2
74	R21-8180	21-8180, 32-8800, 40453	Bearing - with Cup Front Axle	2
75	R92-1774	21-8330, 92-1774	Seal - Oil Front Axle	2