



Replaces Toro Reelmaster 216 Parts

Cutting Unit
Rollers



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Rollers

1	R61-0410	61-0410	Roller - Smooth Tubular Steel	0	
<i>Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>					
2	R1503770		Roller - Smooth UHMW Polyethylene	0	
<i>Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i>					
3	R63-5160	63-5160, 92-1846	Roller - Grooved Repairable Steel	0	
<i>Detail Description: Constructed with a through shaft and greasable tapered bearings for extended life. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:</i>					
4	R1503780		Roller - Grooved UHMW Polyethylene	0	
<i>Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:</i>					

Overhaul Kits

20	R106-9607	106-9607	Overhaul Kit - Roller	0	
<i>Detail Description: Includes 2 ea: R253-146 Seals, R253-152 Seals, R254-78 Bearings, R254-79 Bearing Cups, R302-5 Zerks & R71-3590 Nuts:</i>					
21	R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
<i>Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:</i>					

Other Parts Available

30	R61-0400	105-0156, 61-0400	Shaft - Roller	1	
31	R150672		Washer - 2-3/4 Roller	14	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
32	R150676		Spacer - 2-3/4 Dia x 1-1/4 L	14	
32	R150676A		Spacer - 1/8	2	
33	R150689		Roller End - Threaded	2	
34	R150691	150691	Screw - Set Nyloc 3/8-16 x 3/8	4	
35	R253-152	253-116, 253-152	Seal - Inner Roller	2	
36	R254-79	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
37	R254-78	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	2	
38	R253-146	105-0150, 253-143, 253-146, 253-153	Seal	2	
39	R71-3590	61-0370, 71-3590	Nut - Adjusting Roller	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
40	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
41	R61-0380	61-0380	Roller End - Cap Solid	2	
42	R1503470		Seal - Inner Wiper	2	
43	R1503230		Washer - Thrust Outer Keyed	2	
44	R1503471		Washer - Thrust SAE660 Bronze	2	
45	R150333		Washer - Flat Keyed Outer SS	2	
46	R150368		Nut - Adjusting	2	
47	R500534	1-633585	Bearing - with Cup	2	

Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:

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