





Replaces Toro Greensmaster TriFlex 3420 Parts

Traction Unit - Model 04540
Wheel & Brakes



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Overhaul Kits

1	R76-0800	100-6131, 76-0800, 94-8178	Seal Kit - Hyd Wheel Motor	1	
5	R119-7136	119-7136	Kit - Brake	1	

Tires

40	R120-2783	120-2783	Tire - 19x10.5-8 (4-Ply) Smooth	3	
41	R217-60	217-60, 242-49	Wheel - with Valve Stem - White	3	
42	R232-27	232-27, 232-31	Stem - Valve w/ Cap	3	

Other Parts Available

70	R115-9440	115-9440, 139-2721	Brake Assy - LH	1	
70	R115-9441	115-9441, 139-2722	Brake Assy - RH	1	
72	R115-2663	115-2663	Drum - Brake	2	
73	R151423		Clip Keeper - Brake	4	
74	R151422		Spring - Hold Down - Brake	4	
75	R151420		Brake Shoe	4	
76	R151424		Stud - Keeper - Brake	4	
77	R151421		Return Spring - Brake	4	
78	R242-50	242-50	Nut - 1/2-20 Wheel	4	

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79	R241-119	01-269-0070, 01-269-0280, 01-286-0040, 241-119, 30-9930, 40438	Cap-Dust	2	
80	R26-3790	26-3790	Nut - Hex - Wheel Motor 1-20	2	
81	R10-6830	10-6830	Stud - 1/2-20 x 1 3/4	8	
83	R3257-42	3257-42	Key - Woodruff 5/16 x 1	2	
84	R117-4302	117-4302	Hydraulic Motor - RH Wheel	1	
84	R117-4303	117-4303	Hydraulic Motor - LH Wheel	1	
85	R322-2	322-2, 513338P	Bolt - Hex HD 5/16-18 x 5/8	8	
90	R32136-9	32136-9	Nut - 1-1/4-12 Slotted	1	
91	R18-6320	18-6320	Washer - Steering Fork	1	
92	R500596		Tapered Bearing Set - Cup and Cone	4	
93	R254-94	1-543509, 254-94, 32-8090, 32-8240, 32-9640, 40440, 62-3330	Tapered Bearing Cone	4	
94	R254-72	01-103-0050, 01-103-0120, 01-103-0140, 1-543508, 254-71, 254-72, 40439, 62-3340, 99-4511	Cup - Bearing	2	
95	R115-9412	115-9412	Cable- Brake - RH	1	

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96	R114-9996	114-9996	Cable- Brake - LH	1	
97	R240-5	240-5	Grommet - Rubber	1	
98	R121-3605	121-3605, R121-3605	Ball Joint	2	
99	R32151-104	32151-104	Ring - Retaining, Ex	2	
100	R21-1880	21-1880	Grip-Handle	1	
101	R74-9110	74-9110	Rubber Foot Pad - Reverse	1	
102	R74-9100	74-9100	Rubber Foot Pad - Forward	1	
103	R94-1300	94-1300	Lock-Neutral	1	
104	R94-1371	94-1371	Spacer	1	
105	R3296-56	3296-56	Nut - Lock - 1/4-20 ESNA Jam	1	
106	R2411-38	2411-38	Ball Joint	1	
107	R2411-41	2411-41	Rod End - Ball Joint	1	
108	R94-1374	94-1374	Trunnion - Bracket	1	
109	R94-1375	94-1375	Trunnion - Bracket	1	
110	R33014-00	33014-00, 42-9580	Nut - Jam 8mm x 1.25	1	
111	R94-3489	75-8530, 94-3489	Bolt - Hex HD M8 x 50	1	
112	R453023	3256-1, 3256-22, 3256-72, 33094-00	Washer - Flat 1/4	2	
113	R33023-00	33023-00, 48-7900, 49-7810	Locknut - ESNA 6mm x 1.0	1	

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114	R323-42	01-178-0630, 323-42	Bolt - Hx HD 3/8-16 x 3 3/4	1	
115	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	1	
116	R33114-016	33114-016, 42-9230, 42-9270, 48-7680, 48-7690, 48-7700	Bolt - Hx HD 8mm x 1.25 x 15	1	
117	R400116	20-7-AD, 30-9680, 321-69, 321-9, 3222-3, 400116	Bolt - Hex HD 1/4-20 x 1-1/2	1	
118	R3256-22	24-9-BD, 3-1032, 3256-1, 3256-22, 93-0954, 93-0989	Washer - Flat 1/4 Yellow	1	
119	R6050-103	48-8010, 48-8030	Washer - Flat	1	
120	R99-3545	99-3545	Spacer	1	
121	R256-311	256-311, 94-1388	Bushing-Split	1	

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122	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	1	
123	R33115-016	33115-016	Bolt - Hex HD M10 x 16	1	
124	R94-1386	94-1386	Shaft-Pedal, Pivot	1	
125	R32121-45	32121-113, 32121-45, 32121-92	Pin - Spring Roll 5/32 x 1	1	
126	R117-9875	117-9875	Ball Joint	2	
127	R443828	01-191-1018, 3214, 3220-6, 443828, 915089P	Nut - 5/8-18 Hex	4	
128	R120-2026	120-2026	Spacer - Cylinder	1	

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129	R325-8	01-150-0590, 01-178-0816, 20-89-AGD, 3226-4, 325-8	Bolt	2	
130	R112-1690	112-1690	Seal - Hub - 1 1/4" ID	1	
133	R117-8259	117-8259	Washer-Spindle	3	
134	R93-0307	93-0307	Nut - Lock Retainer	3	
135	R114-3918	1-633926, 114-3918	Stud - Wheel - 1/2-20 x 1 15/16	4	
136	R3234-22	3234-22	Bolt - 1/2-13 x 1 3/4 Hx HD Fl	2	
137	R3234-38	3234-38	Bolt - Flanged Hex 1/2-13 x 1-1/4	2	
138	R325-12	01-150-0320, 01-150-0880, 01-178-0824, 20-93-AD, 325-12	Bolt - Hx HD	2	
139	R49-6440-03	117-9507, 49-6440, 49-6440-03	Pedal - Forward Assy	1	

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