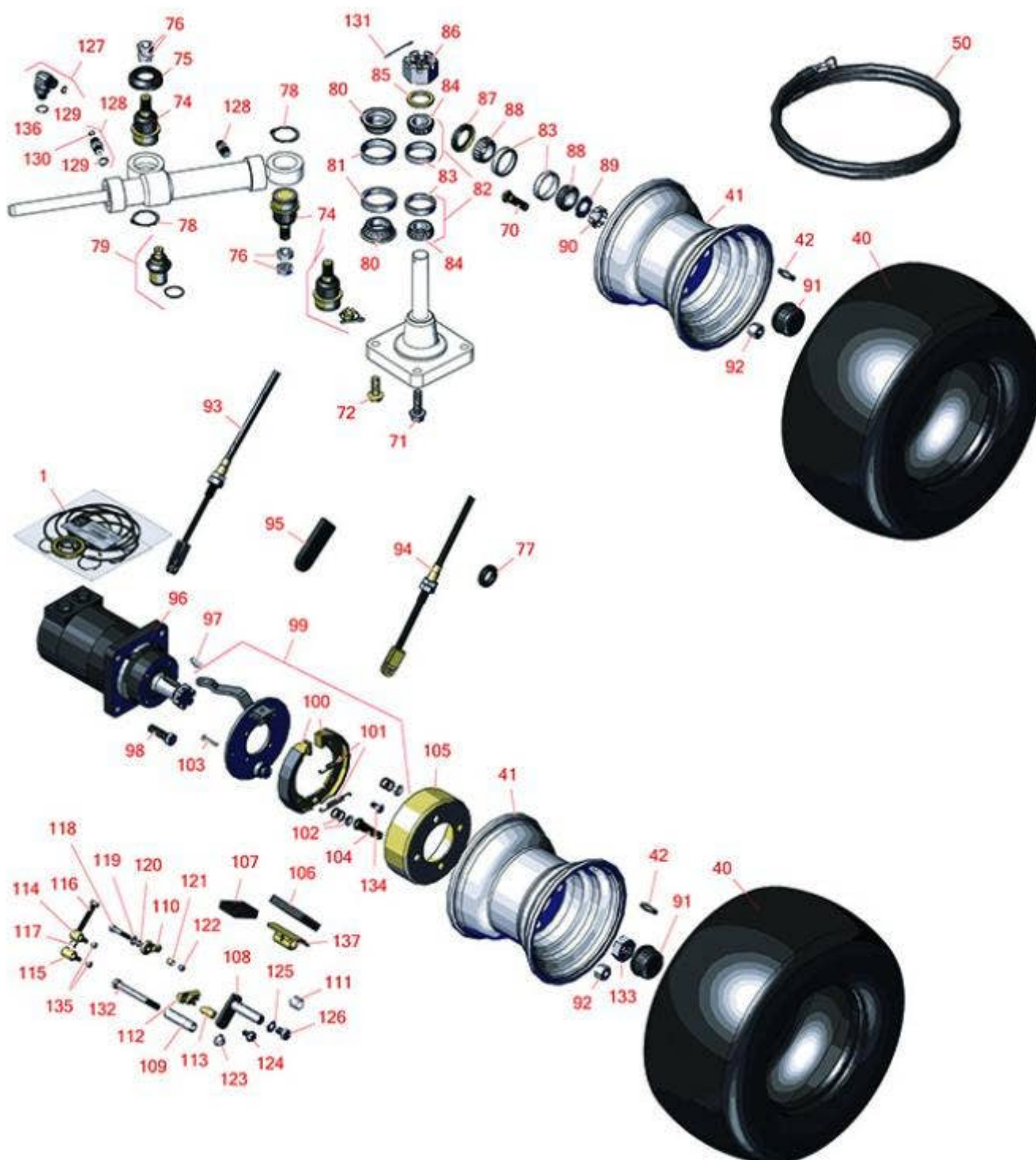




# Replaces Toro Greensmaster TriFlex 3320 Parts

*Traction Unit - Model 04530  
Front & Rear Wheels*



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# Replaces Toro Greensmaster TriFlex 3320 Parts

Traction Unit - Model 04530  
Front & Rear Wheels



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## Overhaul Kits

|   |                 |                                  |                            |   |  |
|---|-----------------|----------------------------------|----------------------------|---|--|
| 1 | <b>R76-0800</b> | 100-6131,<br>76-0800,<br>94-8178 | Seal Kit - Hyd Wheel Motor | 1 |  |
|---|-----------------|----------------------------------|----------------------------|---|--|

## Tires

|    |                  |                   |                                 |   |  |
|----|------------------|-------------------|---------------------------------|---|--|
| 40 | <b>R120-2783</b> | 120-2783          | Tire - 19x10.5-8 (4-Ply) Smooth | 3 |  |
| 41 | <b>R217-60</b>   | 217-60,<br>242-49 | Wheel - with Valve Stem - White | 3 |  |
| 42 | <b>R232-27</b>   | 232-27,<br>232-31 | Stem - Valve w/ Cap             | 3 |  |

## Hoses

|    |                  |          |                     |   |  |
|----|------------------|----------|---------------------|---|--|
| 50 | <b>R119-8123</b> | 119-8123 | Hydraulic Hose Assy | 1 |  |
| 50 | <b>R119-8124</b> | 119-8124 | Hydraulic Hose Assy | 1 |  |
| 50 | <b>R125-5168</b> | 125-5168 | Hydraulic Hose Assy | 1 |  |
| 50 | <b>R117-3683</b> | 117-3683 | Hydraulic Hose Assy | 1 |  |
| 50 | <b>R125-5166</b> | 125-5166 | Hydraulic Hose Assy | 1 |  |

## Other Parts Available

|    |                  |                       |                                   |   |  |
|----|------------------|-----------------------|-----------------------------------|---|--|
| 70 | <b>R114-3918</b> | 1-633926,<br>114-3918 | Stud - Wheel - 1/2-20 x 1 15/16   | 8 |  |
| 71 | <b>R3234-22</b>  | 3234-22               | Bolt - 1/2-13 x 1 3/4 Hx HD Fl    | 2 |  |
| 72 | <b>R3234-38</b>  | 3234-38               | Bolt - Flanged Hex 1/2-13 x 1-1/4 | 2 |  |
| 74 | <b>R117-9875</b> | 117-9875              | Ball Joint                        | 2 |  |

*Tech Note: Ser# 311000001-316999999:*

|    |                  |                        |            |   |  |
|----|------------------|------------------------|------------|---|--|
| 74 | <b>R121-3605</b> | 121-3605,<br>R121-3605 | Ball Joint | 2 |  |
|----|------------------|------------------------|------------|---|--|

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# Replaces Toro Greensmaster TriFlex

## 3320 Parts

Traction Unit - Model 04530

Front & Rear Wheels



| Item No                                     | R&R Part No.      | OEM Part No.                                                                                                     | Description                        | Qty Req | Order Quantity |
|---------------------------------------------|-------------------|------------------------------------------------------------------------------------------------------------------|------------------------------------|---------|----------------|
| <i>Tech Note: Ser# 400000000-404940000:</i> |                   |                                                                                                                  |                                    |         |                |
| 75                                          | <b>R120-2026</b>  | 120-2026                                                                                                         | Spacer - Cylinder                  | 1       |                |
| 76                                          | <b>R443828</b>    | 01-191-1018,<br>3214,<br>3220-6,<br>443828,<br>915089P                                                           | Nut - 5/8-18 Hex                   | 3       |                |
| 77                                          | <b>R240-5</b>     | 240-5                                                                                                            | Grommet - Rubber                   | 2       |                |
| 78                                          | <b>R32151-104</b> | 32151-104                                                                                                        | Ring - Retaining, Ex               | 2       |                |
| 79                                          | <b>R132-6959</b>  | 117-6658,<br>132-6959                                                                                            | Ball Joint                         | 2       |                |
| 80                                          | <b>R254-70</b>    | 115-9472,<br>254-70                                                                                              | Tapered Bearing Cone - w/Seal      | 1       |                |
| 81                                          | <b>R254-61</b>    | 01-103-0090,<br>115-9471,<br>254-61,<br>92-0611,<br>93-4850                                                      | Cup                                | 2       |                |
| 82                                          | <b>R500596</b>    |                                                                                                                  | Tapered Bearing Set - Cup and Cone | 2       |                |
| 83                                          | <b>R254-72</b>    | 01-103-0050,<br>01-103-0120,<br>01-103-0140,<br>1-543508,<br>254-71,<br>254-72,<br>40439,<br>62-3340,<br>99-4511 | Cup - Bearing                      | 2       |                |
| 84                                          | <b>R254-94</b>    | 1-543509,<br>254-94,<br>32-8090,<br>32-8240,<br>32-9640,<br>40440,<br>62-3330                                    | Tapered Bearing Cone               | 2       |                |

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*Traction Unit - Model 04530  
Front & Rear Wheels*



| Item No | R&R Part No.     | OEM Part No.                                                                  | Description                       | Qty Req | Order Quantity |
|---------|------------------|-------------------------------------------------------------------------------|-----------------------------------|---------|----------------|
| 85      | <b>R18-6320</b>  | 18-6320                                                                       | Washer - Steering Fork            | 1       |                |
| 86      | <b>R32136-9</b>  | 32136-9                                                                       | Nut - 1-1/4-12 Slotted            | 1       |                |
| 87      | <b>R112-1690</b> | 112-1690                                                                      | Seal - Hub - 1 1/4" ID            | 1       |                |
| 88      | <b>R254-92</b>   | 01-102-0070,<br>01-102-0120,<br>254-92,<br>95-2646,<br>99-4501                | Tapered Bearing Cone              | 2       |                |
| 89      | <b>R117-8259</b> | 117-8259                                                                      | Washer-Spindle                    | 1       |                |
| 90      | <b>R93-0307</b>  | 93-0307                                                                       | Nut - Lock Retainer               | 1       |                |
| 91      | <b>R241-119</b>  | 01-269-0070,<br>01-269-0280,<br>01-286-0040,<br>241-119,<br>30-9930,<br>40438 | Cap-Dust                          | 3       |                |
| 92      | <b>R242-50</b>   | 242-50                                                                        | Nut - 1/2-20 Wheel                | 12      |                |
| 93      | <b>R115-9412</b> | 115-9412                                                                      | Cable- Brake - RH                 | 1       |                |
| 94      | <b>R114-9996</b> | 114-9996                                                                      | Cable- Brake - LH                 | 1       |                |
| 95      | <b>R21-1880</b>  | 21-1880                                                                       | Grip-Handle                       | 1       |                |
| 96      | <b>R117-4302</b> | 117-4302                                                                      | Hydraulic Motor - RH Wheel        | 1       |                |
| 96      | <b>R117-4303</b> | 117-4303                                                                      | Hydraulic Motor - LH Wheel        | 1       |                |
| 97      | <b>R3257-42</b>  | 3257-42                                                                       | Key - Woodruff 5/16 x 1           | 2       |                |
| 98      | <b>R325-7</b>    | 01-150-0380,<br>01-178-0814,<br>3226-3,<br>325-7,<br>48-9490                  | Bolt - 1/2-13 x 1 3/4 Hex HD Gr 5 | 8       |                |

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# Replaces Toro Greensmaster TriFlex

## 3320 Parts

*Traction Unit - Model 04530*

*Front & Rear Wheels*



| Item No | R&R Part No.     | OEM Part No.          | Description                | Qty Req | Order Quantity |
|---------|------------------|-----------------------|----------------------------|---------|----------------|
| 99      | <b>R115-9441</b> | 115-9441,<br>139-2722 | Brake Assy - RH            | 1       |                |
| 99      | <b>R115-9440</b> | 115-9440,<br>139-2721 | Brake Assy - LH            | 1       |                |
| 100     | <b>R151420</b>   |                       | Brake Shoe                 | 4       |                |
| 101     | <b>R151421</b>   |                       | Return Spring - Brake      | 2       |                |
| 102     | <b>R151422</b>   |                       | Spring - Hold Down - Brake | 2       |                |
| 103     | <b>R151424</b>   |                       | Stud - Keeper - Brake      | 2       |                |
| 104     | <b>R85-6540</b>  | 85-6540               | Stud - Drive 1/2-20 x 2    | 12      |                |
| 105     | <b>R115-2663</b> | 115-2663              | Drum - Brake               | 2       |                |
| 106     | <b>R74-9100</b>  | 74-9100               | Rubber Foot Pad - Forward  | 1       |                |
| 107     | <b>R74-9110</b>  | 74-9110               | Rubber Foot Pad - Reverse  | 1       |                |
| 108     | <b>R94-1300</b>  | 94-1300               | Lock-Neutral               | 1       |                |
| 109     | <b>R94-1371</b>  | 94-1371               | Spacer                     | 1       |                |
| 110     | <b>R2411-41</b>  | 2411-41               | Rod End - Ball Joint       | 1       |                |
| 111     | <b>R256-311</b>  | 256-311,<br>94-1388   | Bushing-Split              | 1       |                |
| 112     | <b>R2411-38</b>  | 2411-38               | Ball Joint                 | 1       |                |
| 113     | <b>R94-1386</b>  | 94-1386               | Shaft-Pedal, Pivot         | 1       |                |
| 114     | <b>R94-1374</b>  | 94-1374               | Trunnion - Bracket         | 1       |                |
| 115     | <b>R94-1375</b>  | 94-1375               | Trunnion - Bracket         | 1       |                |
| 116     | <b>R94-3489</b>  | 75-8530,<br>94-3489   | Bolt - Hex HD M8 x 50      | 1       |                |

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*Traction Unit - Model 04530  
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| Item No | R&R Part No. | OEM Part No.                                                          | Description                    | Qty Req | Order Quantity |
|---------|--------------|-----------------------------------------------------------------------|--------------------------------|---------|----------------|
| 117     | R33014-00    | 33014-00,<br>42-9580                                                  | Nut - Jam 8mm x 1.25           | 1       |                |
| 118     | R400116      | 20-7-AD,<br>30-9680,<br>321-69,<br>321-9,<br>3222-3,<br>400116        | Bolt - Hex HD 1/4-20 x 1-1/2   | 1       |                |
| 119     | R3256-22     | 24-9-BD,<br>3-1032,<br>3256-1,<br>3256-22,<br>93-0954,<br>93-0989     | Washer - Flat 1/4 Yellow       | 1       |                |
| 120     | R24M7139     | 24M7139,<br>3256-16,<br>33093-00,<br>43-5930                          | Washer - Flat 6mm              | 1       |                |
| 121     | R99-3545     | 99-3545                                                               | Spacer                         | 1       |                |
| 122     | R3296-56     | 3296-56                                                               | Nut - Lock - 1/4-20 ESNA Jam   | 1       |                |
| 123     | R104-8301    | 104-8301,<br>104-9301,<br>109-6658,<br>133-7570                       | Locknut - 3/8-16 Nylon Flanged | 1       |                |
| 124     | R33114-016   | 33114-016,<br>42-9230,<br>42-9270,<br>48-7680,<br>48-7690,<br>48-7700 | Bolt - Hx HD 8mm x 1.25 x 15   | 1       |                |

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| Item No | R&R Part No. | OEM Part No.                                                                                                                                                                                                                                                                                                                   | Description                   | Qty Req | Order Quantity |
|---------|--------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------|---------|----------------|
| 125     | R453011      | 01-166-0100,<br>01-166-0120,<br>01-166-0270,<br>01-166-0500,<br>01-166-0600,<br>01-166-0620,<br>132-4593,<br>2356-3,<br>237-12,<br>24-10-AD,<br>24-11-AD,<br>24-11-BD,<br>24-12-AD,<br>24-12-BD,<br>30-9310,<br>32-8190,<br>3256-24,<br>3256-3,<br>3256-36,<br>3256-4,<br>453011,<br>47-9950,<br>48-9220,<br>513458,<br>7-0052 | Washer - Flat 3/8 SAE Y/Zinc  | 1       |                |
| 126     | R33115-016   | 33115-016                                                                                                                                                                                                                                                                                                                      | Bolt - Hex HD M10 x 16        | 1       |                |
| 127     | R340-18      | 340-18                                                                                                                                                                                                                                                                                                                         | Hydraulic Fitting             | 2       |                |
| 128     | R340-92      | 340-92                                                                                                                                                                                                                                                                                                                         | Hydraulic Fitting - Striaight | 2       |                |
| 129     | R237-22      | 107-8844,<br>237-22,<br>237-78                                                                                                                                                                                                                                                                                                 | O-Ring                        | 4       |                |
| 130     | R237-21      | 237-21,<br>327-21                                                                                                                                                                                                                                                                                                              | O-Ring                        | 4       |                |
| 131     | R3272-37     | 3272-37                                                                                                                                                                                                                                                                                                                        | Pin - Cotter 1/4 x 2-1/2      | 1       |                |
| 132     | R323-42      | 01-178-0630,<br>323-42                                                                                                                                                                                                                                                                                                         | Bolt - Hx HD 3/8-16 x 3 3/4   | 1       |                |
| 133     | R26-3790     | 26-3790                                                                                                                                                                                                                                                                                                                        | Nut - Hex - Wheel Motor 1-20  | 1       |                |

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|---------|--------------------|-------------------------------------|-----------------------------|---------|----------------|
| 134     | <b>R322-2</b>      | 322-2,<br>513338P                   | Bolt - Hex HD 5/16-18 x 5/8 | 4       |                |
| 135     | <b>R33023-00</b>   | 33023-00,<br>48-7900,<br>49-7810    | Locknut - ESNA 6mm x 1.0    | 2       |                |
| 136     | <b>R237-79</b>     | 237-79                              | O-Ring                      | 1       |                |
| 137     | <b>R49-6440-03</b> | 117-9507,<br>49-6440,<br>49-6440-03 | Pedal - Forward Assy        | 1       |                |

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