





Replaces R&R Products Versa-Green

1860 Parts

Front Groomer



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Complete Groomer Kit

1	R04634	R04630, R04632	Complete Groomer Assy - Set of 3	1	
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Tech Note: Includes all parts needed for three cutting unit groomers.:

Detail Description: Includes all parts needed for three cutting unit groomers.:

Other Parts Available

4	R117-1507		Grooming Reel Assy	1	
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5	R115-1770		Shaft Assy - Groomer	1	
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6	R110-2333		Groomer Blade - Helix .028 Thick	42	
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7	R70-1350		Spacer - 1/4 Fits Groomer Shaft	86	
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8	R32127-46	R3296-60	Locknut	2	
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9	R104-8301	R109-6658, R133-7570	Locknut - 3/8-16 Nylon Flanged	2	
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10	R106-8542		LH Drive Cover Assy	1	
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11	R106-8527		Bushing	2	
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12	R115-3290		RH Support Plate Assy	1	
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Tech Note: Incl: R106-8527 bushing:

13	R106-8530		Seal - Oil	3	
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15	R107-8105	R106-8520	Bearing-Ball - Extended	4	
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16	R256-2		Bushing - Idler Pulley	2	
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17	R3290-301		Washer - Spring Wave	2	
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18	R3296-5		Locknut - 3/8-24 Jam Nylon	2	
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19	R106-8529		Plug-Cap	1	
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20	R115-3282		Washer - HOC Bracket	2	
21	R106-4668		Locknut - 10mm x 1.5 Top Lock	2	
22	R150647	R105-5342	Plow Bolt - HOC - Front Roller	2	
23	R33024-00		Locknut - 8mm x 1.25	2	
24	R57-6380	R33114-025, R48-9460, R60-4540	Bolt - Hex HD M8-1.25 x 25	2	
25	R117-1511		Bolt - Soc HD Cap	4	
26	R48-7610	R33113-012	Bolt - Hex HD Nyloc M6 x 12	2	
27	R105-5711	R119-4165	Shim - Roller	6	
28	R106-8463		Shim-Groomer	1	
29	R105-5770		Nut - Shoulder	2	
30	R110-1700	R66-4460	Spring-Extension	1	
31	R106-8540		Pulley Assy	1	
32	R106-8521		Decal-Warning	1	
33	R115-5219		Pulley-Driven, Splined	1	
34	R104-4705	R120-2763	Belt - Groomer	1	
35	R105-5769		Washer	1	
36	R33103-020		Bolt - Hex Washer M6-1.0 x 20	1	
37	R33114-010		Bolt - Hex HD M8-1.25 x 10	1	
38	R105-5761		Grommet	1	

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39	R302-5	R173-0, R21-6010, R255825, R302-37, R302-47, R302-57, R302-58, R302-6, R31-0300, R32-9660, R471214, R471223, R471226, R60-0800, R62-3880, R92-4181, RJD7797, RJD7842, RJD7844, RM0004, RZS48114-04	Fitting - Grease	4	
40	R106-8482		Adjuster-Groomer	2	
41	R107-8107	R106-8490	Washer - Wave	2	
42	R256-42		Bushing	2	
43	R106-8489		Bushing-Sleeve	4	
44	R106-8528		Screw - Lock	2	
45	R104-9312		Pin - Grooved	2	
46	R106-8535		RH Lift Arm Assy	1	
47	R32120-19	R32120-81	E-Ring	2	
48	R115-3291		Rod - Lift - Groomer	2	
49	R33113-008		Bolt - Hex HD M6-1.0 x 8	2	
50	R43-5930	R01-176-0030	Washer - Lock M6	1	
51	R104-4754		Spring-Detent	2	

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52	R14M7296	R104-2611	Nut - 10mm x 1.5 Flanged	2	
53	R115-3286		Arm-Groomer, HOC (RH)	1	
54	R114-4646		Arm-Groomer, HOC (LH)	1	
55	R106-8536		LH Lift Arm Assy	1	
<i>Tech Note: Incl: R106-8489 and R256-42 bushings:</i>					
56	R114-4650		Drive Side Plate - LH	1	
57	R106-8471		Hub-Pivot	1	
58	R106-8470		LH Idler Assy	1	
59	R106-2646		Ring - Retaining, Bo	1	
60	R106-2630		Idler Bearing Assy	1	
61	R251-259	R251-307	Bearing - Ball	2	
62	R104-4727		Ring - Retaining	1	
63	R33023-00	R48-7900, R49-7810	Locknut - ESNA 6mm x 1.0	1	
64	R24M7139		Washer - Flat 6mm	1	
65	R33003-00	R65-7980	Hex Nut - Flanged 6-1.0mm	4	
66	R94-4548		Rubber Bumper	2	
67	R49-2040	R32104-42, R32104-95, R32144-44	Bolt - Hex Washer 1/4-20 x 3/4	2	
68	R88-6830		Spacer - Carrier Frame	2	

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69	R453011	3256-24, 453011, R01-166-0100, R01-166-0120, R01-166-0270, R01-166-0500, R01-166-0600, R01-166-0620, R132-4593, R237-12, R24-10-AD, R24-11-AD, R24-11-BD, R24-12-AD, R24-12-BD, R30-9310, R32-8190, R3256-24, R3256-3, R3256-36, R3256-4, R47-9950	Washer - Flat 3/8 SAE Y/Zinc	2	
70	R98-2389		Spacer-Link, Pull	2	
71	R100-6440	R17-2889, R94-9632, R95-2901	Pull Link - w/Bushing	2	
72	R95-0532		Bushing - Pull Link	1	
73	R256-292	R104-7738	Bushing - Nyliner Bed Bar	2	
74	R98-1483		Screw - Link Pull	2	
75	R94-2958	R2411-7	Stud - Alloy Ball Joint	2	
76	R99-1460	R2411-28, R2411-29, R2411-30, R2411-6, R2411-8, R8-7710, R94-2959	Receiver - Ball Joint	2	

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77	R3220-3	R01-191-0624, R3290-149	Nut - Jam Ball Joint	2	
78	R150485	R2410-30	Cap - Protective Bearing Housing	1	
79	R94-3559		Screw - Hex Socket Head	2	
80	R104-9447		Adapter - Motor	1	

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