



Cutting Unit Rollers







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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
R&R I	Rollers to fit 4018			'		
5	R101129	R68618	Roller - Grooved Machined Aluminum	0		
	Detail Description bearings.:	p" style				
6	R101130	R68616	Roller - Grooved Solid Steel	0		
	Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:					
R&R I	Rollers to fit 4022					
1	R158776	R1004991, R162917	Roller - Smooth Tubular Steel	0		
	Detail Description: Constructed with a through shaft and greasable ball bearings.:					
2	R101126		Roller - Smooth Solid Steel	0		
	Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:					
3	R101336		Roller - Smooth UHMW Polyethylene	0		
	Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:					
4	R68527R	R68527	Roller - Grooved Repairable Steel	0		
	Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:					
5	R101123		Roller - Grooved Machined Solid Aluminum	0		
	Detail Description: Machined from solid aluminum, this lightweight roller uses greasable "water-pump" style bearings.:					
6	R68577		Roller - Grooved Machined Solid Steel	0		

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	Detail Description pump" style beau		this heavyweight roller uses greasable "wat	ter-		
7	R101330	R1013300	Roller - Grooved UHMW Polyethylene	0		
	Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:					
R&R	Rollers to fit 4020	5				
5	R101127	R67617	Roller - Grooved Machined Aluminum	0		
	Detail Description: Machined from solid aluminum, this roller uses greasable "water-pumpearings.:			np" style		
6	R101128	R68628	Roller - Grooved Machined Solid Steel	0		
	Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:					
Over	haul Kits					
8	R100130		Overhaul Kit - Roller	0		
	Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals:					
9	R101395		Overhaul Kit - UHMW Roller	0		
	Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:					
Othe	r Parts Available					
20	R305115	RET15219	Seal - Roller	2		
21	R303558	RET15220	Bearing - Roller	2		
22	R150651		Spacer - 2-3/8 Roller	34		
		RET15220				

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R173-0, R21-6010, R255825, R302-37, R302-47, R302-57, R302-58, R302-6, R31-0300, R32-9660, R471214, P471333	2	
R21-6010, R255825, R302-37, R302-47, R302-57, R302-58, R302-6, R31-0300, R32-9660, 24 R302-5 R471214, Fitting - Grease	2	
R471223, R471226, R60-0800, R62-3880, R92-4181, RJD7797, RJD7842, RJD7844, RM0004, RZS48114-04		
25 R101481 R311839, R364082 Bearing - Roller	2	
Detail Description: Fits R&R Machined Grooved Roller & Smooth (19 lbs) F	Roller:	
367029, R1503473, R32118-5, R32127-23, 26 R3296-15 R32127-47, Locknut - 3/4-16 N R367029, R445748, RG-371, RN101345	Nylon Jam 2	
27 R150347T R150347 Seal - Nonstick Lip	2	
28 R150334A Washer - Thrust S.	AE660 Bronze 2	
29 R150323 Washer - Thrust O	Outer Keyed 2	
30 R150650 Roller End - 2 Rep	airable 2	

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31	R150690	R108-0989, R415509	Screw - Set 1/4-20 x 1/4	4
32	R102030	RET16251	Shaft - Front Roller	1
33	R101331		Shaft - 1 SS Front Roller	1