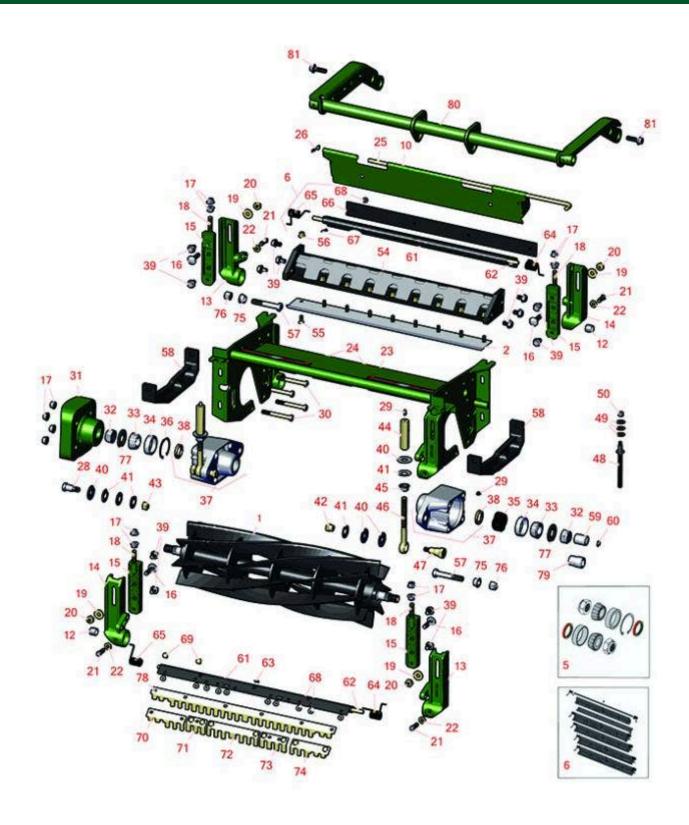




Cutting Unit - Serial up to 020000 Reel & Bedknife







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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
R&R	Reels, Lifetime Gua	ranteed			
1	RAET11159	AMT2893	Reel - 8 Blade	1	
	steel, heat-treated t precision cylindrica performance. Adva our lifetime guaran	o perfectly complement both I I grinding on bearing surfaces, nced computer balancing ensu	rafted from premium high carbon- R&R and OEM bedknives. Each reel followed by relief grinding for opt ures extended reel and bearing life s and craftsmanship under norma ecision you can trust.:	undergoes timal . Backed by	
1	RAMT2895	AMT2895	Reel - 5 Blade	1	
	steel, heat-treated t precision cylindrica performance. Adva our lifetime guaran	o perfectly complement both F I grinding on bearing surfaces, nced computer balancing ensu	rafted from premium high carbon- R&R and OEM bedknives. Each reel followed by relief grinding for opt ares extended reel and bearing life as and craftsmanship under norma ecision you can trust.:	undergoes timal . Backed by	
1	RAMT2894	AMT2894	Reel - 10 Blade	1	
	Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:				
1	RTCA19353	TCA19353	Reel - 8 Blade - Internal Splines	1	
	steel, heat-treated t precision cylindrica performance. Adva our lifetime guaran	o perfectly complement both F I grinding on bearing surfaces, nced computer balancing ensu	rafted from premium high carbon- R&R and OEM bedknives. Each reel followed by relief grinding for opt ares extended reel and bearing life s and craftsmanship under norma ecision you can trust.:	undergoes timal . Backed by	
1	RTCA19354	TCA19354	Reel - 10 Blade - Interna Splines	l 1	





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Item R&ROEMQtyOrderNo Part No.Part No.DescriptionReq Quantity

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

R&R Bedknives, Lifetime Guaranteed

2 **RET17751** ET17751 Bedknife - Standard 12mm 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **RMT1928** MT1928 Bedknife - 9.5mm (3/8) 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **RMT3983** MT3983 Bedknife - 6.3 mm (1/4) 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2 **R130135** Bedknife - Razor Tool Steel - 22 High Cut





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Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard hedknives:

	grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:					
Overhaul Kits						
5	R100174		Overhaul Kit - Cutting Unit	0		
Detail Description: Includes 2 ea.: R254-90 Bearing Cups, RJD8960 Bearing Cones, RMT1115 Seals, RMT1211 Locknuts; 1 ea.: R32120-65 Retaining Ring:						
6	RBM17684	BM17684	Scraper Kit - Solid Roller SET/5	0		
	Detail Description: Includes 20 ea: R03M7221 Bolt, R14M7303 Nut; 5 ea: R34M7010 Pin, R500571 Scraper Bar, RET17629 LH Spring, RET17630 RH Spring, RET17757 Pin, RMT2595 Scraper Blade:					
Othe	er Parts Available					
10	RET17753	ET17753	Shield - Rear	1		
12	RMT74	MT74	Bushing - Roller Bkt	4		
13	RMT6595	MT6595	Adjuster - L. Front / R. Rear	2		
13	RET17633	ET17633	Adjuster - L. Front / R. Rear	2		
14	RAMT100	AMT100, ET17632	Adjuster - R. Front / L. Rear	2		
15	RAET11311	AET11311	Clamp - Roller Bkt	4		
16	R03M7194	03M7194	Bolt	4		
17	R14M7296	14M7296	Nut - 10mm x 1.5 Flanged	8		
18	RET17646	ET17646	Stud - Clamp	4		
19	R24H1308	24H1308	Washer	4		





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
20	R14M7400	14M7400	Locknut - 10mm	4	
21	RH138435	H138435	Screw - Set	2	
22	R14M7152	14M7152	Nut - 10mm x 1.5 Jam	2	
23	RAET11305	AET11305	Frame	1	
24	RMT6517	MT6517	Label - Warning	2	
25	RET17759	ET17759	Pin	1	
26	RR50647	J16931, R50647	Pin - Hair Cotter	2	
28	RMT6338	MT6338	Bolt - Shoulder	2	
29	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	4	
30	R19M8197	19M8197	Bolt - Hx HD	8	
31	RMT761	MT761	Weight	1	
32	RMT1211	MT1211	Locknut - 7/8-14 All Metal	2	
33	RJD8960	JD8960	Tapered Bearing Cone	2	
34	R254-90	JD8239	Tapered Bearing Cup	2	
35	RET17510	ET17510	Spring	1	
36	R32120-65	N51168	Ring - Retaining	1	
37	RAMT683	AMT683	Housing - Bearing w/Zerk and Seal	2	
38	RMT1115	MT1115	Seal - Reel	2	
39	R19M7783	19M7783	Screw - Bed Bar Mount	14	
40	RET16424	ET16424	Washer	6	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
41	RET16678	ET16678	Washer - Spring	10	
42	RET16572	ET16572	Nut - Hex	2	
43	RA31867	A31867	Locknut	2	
44	RAET10880	AET10880, AMT2965	Adjuster - Reel	2	
45	RET17361	ET17361	Nut - Flanged Eyebolt	2	
46	RET16897	ET16897	Eyebolt	2	
47	RET16896	ET16896	Bolt - Shoulder	2	
48	RTCU26123	TCU26123	Adjuster	2	
49	RET16679	ET16679	Washer - Spring	6	
50	RM148268	M148268	Lock Nut	2	
54	RAMT2973	AMT2973	Backing Bar - Bed Knife	1	
55	R19M7573	19M7573	Screw - Bedknife M8-1.25 x 20	9	
56	R14M7396	14M7396	Locknut - Flanged Nyloc	9	
57	R19H1820	19H1820	Cap Screw - 1/2-13 x 3	2	
58	RMT2527	MT2527	Shoe - Skid	2	
59	RTCA12581	TCA12581	Coupling - Reel 11 Tooth	1	
60	RMT2745	MT2745	Snap Ring	1	
61	R500571	MT2369	Bar - Scraper	2	
62	RET17757	ET11757, ET17757	Pin - Scraper	2	
63	R34M7010	34M7010	Pin - Spring	2	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
64	RET17629	ET17629	Spring - Torsion LH	2		
65	RET17630	ET17630	Spring - Torsion RH	2		
66	RMT2595	MT2595, MT2895	Scraper Blade - Solid Roller	1		
67	R21M7246	21M7246	Screw	4		
68	R14M7303	14M7303	Nut - 6mm x 1.0 Flanged	10		
69	R03M7221	03M7221	Bolt - Carriage M6 x 16	10		
70	RMT5158	MT5158	Scraper - Fits J.D. RH End	1		
71	RMT2342	MT2342	Section - Grooved Scraper 3 Tooth	1		
72	RMT2340	MT2340	Scraper - Fits J.D. Center	1		
73	RMT2341	MT2341	Section - Grooved Scraper 4 Tooth	1		
74	RMT5159	MT5159	Scraper - Fits J.D. LH End	1		
75	RM71076	M71076	Bushing	2		
76	RK40014	K40014	Locknut - 1/2-13 All Metal Top Lock	2		
77	RM81551	M81551	Washer - 1.840 OD	2		
78	R500558		Scraper - Grooved Roller	2		
	Detail Description: 1 Piece Scraper fits OEM AET11262 & AMT2966 Grooved Roller:					
79	RMT7067	MT7067	Coupling - Splined 9/11 Tooth	1		
80	RAMT1305	AMT1305	Yoke	3		
81	R19M7835	19M7835	Screw - M10 x 35	10		