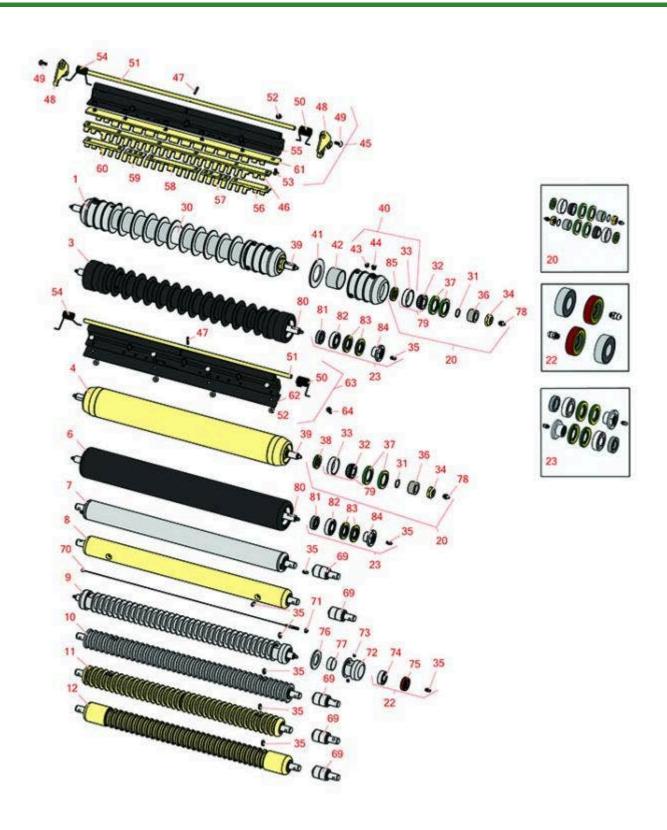




Parts

Heavy Cutting Unit Front Rollers



Pro	ducts He	arts avy Cutting Unit ont Rollers					
	R&R Part No.	OEM Part No.	Description	Qty Req	Orde Quantit		
&R	Front Rollers		·		_		
1	R500512	AMT2966, BM25317	Roller - Grooved Repairable Steel	0			
			nd greasable ball bearings. This roller can be g the series of washers and spacers.:	е			
3	R1203820	1203752	Roller - Fusion Grooved UHMW Polyethylene	0			
	Tech Note: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy- duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and <click for="" more="" part#="">:</click>						
4	RAET11263	AET11263, AMT2967	Roller - Smooth Tubular Steel	0			
	Tech Note: Const bearings for exte		this heavy duty roller uses greasable tapered				
6	R1203825		Roller - Fusion Smooth UHMW Polyethylene	0			
	Tech Note: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy- duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bear <click for="" more="" part#="">:</click>						
7	RAET10111	AET10111, AMT2876	Roller - Smooth Tubular Steel	0			
	Tech Note: This tubular steel roller uses greasable "water-pump" style bearings.:						
8	RAMT1442	AMT1442, AMT2878	Roller - Smooth Solid Steel	0			
	Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:						
9	R68527R		Roller - Grooved Repairable Steel	0			
			nd greasable ball bearings, this roller can be g the series of washers and spacers.:	2			

Repro	e R Pa ducts He	eplaces John Dec arts avy Cutting Unit ont Rollers	ere 3225B Reel Mower					
	R&R Part No.	OEM Part No.	Description	Qty Reg	Order Quantity			
	RAMT1061	AET10557, AMT1061, AMT2877	Roller - Grooved Machined Solid Steel	0				
	Tech Note: Mach bearings.:	nined from solid steel, this heav	y weight roller uses greasable "water-pum	p" style				
11	RAET10954	AET10954, AMT2875, AMT2879	Roller - Grooved Machined Solid Steel	0				
	Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:							
12	RAMT1443	AMT1443, AMT2879	Roller - Grooved Machined Solid Steel	0				
	bearings. Extend		y weight roller uses greasable "water-pum	p" style				
	RAET10632	AET10632	Overhaul Kit - Roller	0				
	Tech Note: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal:							
22	R100130		Overhaul Kit - Roller	0				
	Tech Note: Inclu	des 2 ea.: R302-5 Grease Fitting	gs, R303558 Bearings, & R305115 Seals:					
23	R114-5430		Overhaul Kit - Roller	0				
		des 4 ea.: R112-7494 Seals; 2 ea ings & R114-3745 Locknuts:	a.: R302-5 Grease Zerks, R114-3717 Seals,					
Othe	r Parts Available	2						
30	R500513		Tube - Only Grooved Roller	1				
31	R237-54	U46731, U6731	O-Ring - Small	2				
32	R254-78	JD8188	Tapered Bearing Cone	2				

- 222ED Deal Many

an la cac la

Replaces John Deere 3225B Reel Mower Parts

Heavy Cutting Unit Front Rollers

ltem R&R	OEM	Description	Qty Order
No Part No.	Part No.		Req Quantity
33 R254-79	JD8226	Cup - Bearing	2

Tech Note: Use R254-79M installation mandrel to properly install race.:

34	R3296-15	N101345	Locknut - 3/4-16 Nylon Jam	2		
35	JD7797, R302-5 JD7842, JD7844		Fitting - Grease	2		
36	RET15726	ET15726, RET15726	Sleeve - Wear Hardened	2		
37	RET15755	ET15755	Seal - Oil	4		
38	RET15756	ET15756, MT1739, MT739	Seal	2		
39	RET17515	ET17515	Shaft - Roller	1		
40	R500511		Roller End - Threaded 3	2		
41	R150673		Washer - 3 Repairable Roller	11		
42	R150676		Spacer - 2-3/4 Dia x 1-1/4 L	10		
43	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4		
44	R170714	E14814	Fitting - Pressure Relief	2		
45	R500559	BM18680, MT18680	Scraper Kit - Grooved Roller	1		
	Tech Note: Fits John Deere AET11262 & AMT2966 Grooved Roller Only:					
45	R500573		Scraper Kit - SET/5	1		
	Tech Note: Fits R&R R500512 Roller Only & Incl R500572 Scraper:					
46	R500558		Scraper - Grooved Roller	5		
	Tech Note: Fits OFM Roller Only 1 Piece Scraper fits OFM AFT11262 & AMT2966 Grooved Roller:					

Tech Note: Fits OEM Roller Only. 1 Piece Scraper fits OEM AET11262 & AMT2966 Grooved Roller:

Replaces John Deere 3225B Reel Mower Parts

Heavy Cutting Unit Front Rollers



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
47	R34M7010	34M7010	Pin - Spring	5	
48	RMT2407	MT2407	Bracket - Roller Scraper	10	
49	R03M7221	03M7221	Bolt - Carriage M6 x 16	20	
50	RET17629	ET17629	Spring - Torsion LH	5	
51	RET17757	ET11757, ET17757	Pin - Scraper	craper 5	
52	R14M7303	14M7303	Nut - 6mm x 1.0 Flanged	14	
53	R03M7251	03M7251	Bolt - Gr. Roller Scraper	30	
54	RET17630	ET17630	Spring - Torsion RH	5	
55	R500571	MT2369	Bar - Scraper	5	
56	RMT5159	MT5159	Scraper - Fits J.D. LH End		
57	RMT2341	MT2341	Section - Grooved Scraper 4 Tooth		
58	RMT2340	MT2340	Scraper - Fits J.D. Center		
59	RMT2342	MT2342	Section - Grooved Scraper 3 Tooth	5	
60	RMT5158	MT5158	Scraper - Fits J.D. RH End	5	
61	R500572		Scraper - Fits R500512 Only	5	
62	RMT2595	MT2595, MT2895	Scraper Blade - Solid Roller	1	
63	RBM17684	BM17684	Scraper Kit - Solid Roller SET/5	1	
	Tech Note: Includes 20 ea: R03M7221				

Tech Note: Includes 20 ea: R03M7221 Bolt, R14M7303 Nut; 5 ea: R34M7010 Pin, R500571 Scraper Bar, RET17629 LH Spring, RET17630 RH Spring, RET17757 Pin, RMT2595 Scraper Blade:

64 R21M7246	21M7246	Screw	6

R&R Products

Replaces John Deere 3225B Reel Mower Parts

Heavy Cutting Unit Front Rollers



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
69	RAA35741	AA35741, AET10129, TCA22836	Bearing	2	
	Tech Note: 1/4" Side Hole:				
70	RAET10139	AET10139	Cable - Roller Scraper	1	
71	RU45916	14M7298, U45916	Locknut - 10-24 ESNA	2	
72	R150650		Roller End - 2 Repairable	2	
73	R150690		Screw - Set 1/4-20 x 1/4	4	
74	R303558	ET15220	Bearing - Roller	2	
75	R305115	ET15219	Seal - Roller	2	
76	R150652		Washer - 2 Roller	33	
77	R150651		Spacer - 2-3/8 Roller	34	
78	R471219	471219, JD7759, JD7798	Zerk - Grease	2	
79	R500534		Bearing - with Cup	2	
80	R1203821		Shaft - Fusion Roller	1	
81	R114-3717		Seal	2	
82	R112-5290		Bearing - Stainless	2	
83	R112-7494		Seal	4	
84	R114-3745		Locknut - Bearing - Stainless	2	
85	R253-122	253-122	Seal	2	