



Replaces John Deere 220B Greens Mower Parts

Cutting Unit
Reel & Bedknife



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Reels, Lifetime Guaranteed

1	RET11055	AMT2867, AMT536, ET11055	Reel - 9 Blade 22in	1	
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	RAMT537	AMT2886, AMT537	Reel - 11 Blade 22in	1	
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R130240		Reel - 14 Blade 22in	1	
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

R&R Bedknives, Lifetime Guaranteed

2	RET17533	ET14402, ET17533, ET17767, MT4869, MT7351, UC18873	Bedknife - 22in Standard- .126 Min. HOC	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	RET17534	ET17534	Bedknife - 22in Tounament-.098 Min HOC	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	RMT7350	MT6944, MT7350	Bedknife - 22in Low Cut Min HOC .079	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	RMT7351	ET17489, MT7351, UC19154, UC28163	Bedknife - 22in Lo-Cut .079 Min. HOC	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2	R130115		Bedknife - Razor Tool Steel - 22 Micro Cut	1	
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2	R130116	MT4846, UC18877	Bedknife - Razor Tool Steel - 22 Tournament Cut	1	
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Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Vertical Reel to fit 220B

5	R130141		Shaft - V-Cut	1	
6	R101160		Verti-Cut Blade - Fits 22 Gm	73	
7	R352221		Spacer - Nylon V-Cut Shaft	74	
8	R352437		Nut - V-Cut Shaft	1	

Service Tools

15	R101278T		Bedknife Screw Driver Tool	1	
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Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

16	R184		Masters Gauge - Digital - Inches/Metric	1	
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Detail Description: Accurately measures desired height of cut. Easy to read digital indicator. Displays measurements in decimals and fractions, in English and Metric. 18" length.:

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16	R175		Masters Gauge - Inches	1	
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Detail Description: Dial indicator accurately measures desired height of cut. Easy to use. Place the bar on front and rear rollers then push the measuring rod until it touches the bedknife edge. Hard anodized aluminum. Fits all greensmowers. Easy to read dial indicator. Displays measurements in .001" increments. 18" length.:

17	RP508		Turf Evaluation and Height of Cut Prism Tool	1	
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Detail Description: Measure actual turfgrass height of cut, as well as, smoothness and quality of cut, on your greens to 100th of an inch. This impressive Height of Cut Prism Gauge is designed with a solid glass prism in a stainless steel frame. Graduated lines show 1/8th, 1/10th and 1/16th (.002 lines) and 1 mm intervals with grass measurements up to 1-5/8 inches or 40 mm. tall. Complete with protective case. Measures inches and metric.:

Other Parts Available

20	RET14707	ET14707	Verti-Cut Blade - .025 x 2.375	60	
20	RET14707C		Verti-Cut Blade - .025 x 2.375 Carbide Tipped	60	
21	RTCA16596	TCA16596	Roller Chain #35	1	
22	RET11464	ET11464	Spacer	1	
25	R40M7080	40M7080, ET11059	Ring - Snap	1	
26	RET11368	ET11368	Spacer	1	
27	RET11070	ET11070	Spring - Bed Bar	2	
28	RAMT2778		Chain - Rear Roller	1	
28	RTCA16595	TCA16595	Chain - Rear Roller	1	
28	RAMT2862		Chain - Reel Drive	1	
29	RMT5244	MT5244	Bracket - Roller LH	1	
30	RMT5245	MT5245	Bracket - Roller RH	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
31	R14M7151	14M7151	Nut - Jam Roller Adj	2	
32	RA50744	A50744	Screw - 8mm-1.25 x 25 Sq HD	2	
32	R19M7881	19M7881	Bolt - Hex HD M8-1.25 x 20	2	
33	RET11356	ET11356	Nut - Adjusting	2	
34	R03M7186	03M7186	Bolt - Carriage 8-1.25 x 30mm	2	
35	R24M7036	24M7036	Washer - Flat 8mm Zinc	2	
37	R471219	471219, 471231, JD7759, JD7798	Zerk - Grease	2	
38	RMT1087	MT1087	Knob - Adjusting Roller	2	
39	RMT1088	MT1088	Stud - Roller Adj.	2	
40	RET11367	ET11367	Cap Screw - Special	1	
41	RMT1160	MT1160	Seal - Reel	2	
42	RAMT1108	AMT1108	Tapered Bearing Cone	2	
43	RMT2108	MT2108	Tapered Bearing Cup	2	
44	RAMT2798	AMT2798	Handle - Adjuster	2	
45	R101278	21M7194	Screw - Bedknife	11	
46	RET11053	ET11053	Spring - Reel	2	
47	RET11073	ET11073	Seal - Reel Outer	1	
48	RET11372	ET11372	Bolt - Adjusting Bed Bar	2	
49	RM44162	M44162	O-Ring - Reel	1	
50	R49M7049	49M7049	Key - 5mm x 22mm	1	

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51	RN198341	N198341	Nut - Nyloc 7/8-14	1	
52	RET14917	ET14917	Spacer	1	
54	RP44946	P44946	Bushing - Bronze	2	
55	RET11371	ET11371	Screw - Special	2	
56	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	4	
57	RUC16469	MT6952, UC16469	Clamp	2	
58	R03M7222	03M7222	Bolt - Carriage M6-1.0 x 20	2	
59	R19M7866	19M7866	Bolt - Flanged Hex M8-1.25 x 20	2	
60	R14M7397	14M7397, 14M7463	Locknut - 6mm x 1.0 ESNA Flanged	2	
61	RSW35OLUS	SW35OLUS	Chain Link - Offset #35	1	
62	RSW35COUS	SW35COUS	Chain Link - Coupler #35	1	

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