



# Replaces Jacobsen LF-550 Parts

5" Cutting Unit  
Front Rollers



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|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Front Rollers

|                                                                                                                                                                                                                                                    |                 |        |                                          |   |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|--------|------------------------------------------|---|--|
| 1                                                                                                                                                                                                                                                  | <b>R700530</b>  | 132202 | Roller - Smooth Tubular Steel            | 0 |  |
| <i>Detail Description: Constructed with a through shaft, this heavy-duty roller uses greasable tapered bearings for extended life.:</i>                                                                                                            |                 |        |                                          |   |  |
| 2                                                                                                                                                                                                                                                  | <b>R700535</b>  |        | Roller - Smooth Tubular Steel            | 0 |  |
| <i>Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>                                                                                                            |                 |        |                                          |   |  |
| 3                                                                                                                                                                                                                                                  | <b>R1013610</b> |        | Roller - Smooth UHMW Polyethylene        | 0 |  |
| <i>Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i>                                                         |                 |        |                                          |   |  |
| 4                                                                                                                                                                                                                                                  | <b>R1013675</b> |        | Roller - Fusion Smooth UHMW Polyethylene | 0 |  |
| <i>Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:</i>                                                                                             |                 |        |                                          |   |  |
| 5                                                                                                                                                                                                                                                  | <b>R100100</b>  | 123268 | Roller - Grooved Repairable Steel        | 0 |  |
| <i>Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:</i>                                                      |                 |        |                                          |   |  |
| 6                                                                                                                                                                                                                                                  | <b>R1013602</b> |        | Roller - Grooved UHMW Polyethylene       | 0 |  |
| <i>Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:</i> |                 |        |                                          |   |  |
| 7                                                                                                                                                                                                                                                  | <b>R1013670</b> |        | Roller - Grooved UHMW Polyethylene       | 0 |  |
| <i>Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings.:</i>                                                       |                 |        |                                          |   |  |

## Overhaul Kits

|    |                |  |                       |   |  |
|----|----------------|--|-----------------------|---|--|
| 20 | <b>R100137</b> |  | Overhaul Kit - Roller | 1 |  |
|----|----------------|--|-----------------------|---|--|

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*Detail Description: Includes 2 ea.: R3296-15 Locknuts, R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings & R254-79 Bearing Cups:*

|    |                |  |                         |   |
|----|----------------|--|-------------------------|---|
| 21 | <b>R700505</b> |  | Conversion Kit - Roller | 1 |
|----|----------------|--|-------------------------|---|

*Detail Description: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:*

|    |                |  |                                 |   |
|----|----------------|--|---------------------------------|---|
| 22 | <b>R101399</b> |  | Overhaul Kit - UHMW 2 Pc Roller | 1 |
|----|----------------|--|---------------------------------|---|

*Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:*

|    |                  |          |                       |   |
|----|------------------|----------|-----------------------|---|
| 23 | <b>R114-5430</b> | 114-5430 | Overhaul Kit - Roller | 1 |
|----|------------------|----------|-----------------------|---|

*Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:*

## Other Parts Available

|    |                |                    |                |   |
|----|----------------|--------------------|----------------|---|
| 30 | <b>R100102</b> | 3003416,<br>366589 | Shaft - Roller | 1 |
|----|----------------|--------------------|----------------|---|

|    |                |        |                   |   |
|----|----------------|--------|-------------------|---|
| 31 | <b>R700502</b> | 700502 | Retainer - Grease | 2 |
|----|----------------|--------|-------------------|---|

|    |                |                    |               |   |
|----|----------------|--------------------|---------------|---|
| 32 | <b>R254-79</b> | 254-79,<br>4121175 | Cup - Bearing | 2 |
|----|----------------|--------------------|---------------|---|

*Detail Description: Use R254-79M installation mandrel to properly install race.:*

|    |                |                                           |                      |   |
|----|----------------|-------------------------------------------|----------------------|---|
| 33 | <b>R254-78</b> | 254-78,<br>385174,<br>4121174,<br>4135152 | Tapered Bearing Cone | 2 |
|----|----------------|-------------------------------------------|----------------------|---|

|    |                |        |               |   |
|----|----------------|--------|---------------|---|
| 34 | <b>R328062</b> | 328062 | Seal - Roller | 2 |
|----|----------------|--------|---------------|---|

|    |               |                                        |                  |   |
|----|---------------|----------------------------------------|------------------|---|
| 35 | <b>R302-5</b> | 302-5,<br>471214,<br>471223,<br>471226 | Fitting - Grease | 2 |
|----|---------------|----------------------------------------|------------------|---|

|    |                |        |                          |   |
|----|----------------|--------|--------------------------|---|
| 36 | <b>R700501</b> | 700501 | Roller End - Regreasable | 2 |
|----|----------------|--------|--------------------------|---|

|    |                |        |                     |   |
|----|----------------|--------|---------------------|---|
| 37 | <b>R412063</b> | 412063 | Screw - Sq. HD. Set | 2 |
|----|----------------|--------|---------------------|---|

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|-------------------------------------------------------------------------------------------------|--------------|-------------------------------|--------------------------------|---------|----------------|
| 38                                                                                              | R700538      | 700538                        | Shaft - Fits R700535           | 1       |                |
| 39                                                                                              | R170308      |                               | Roller End - Solid 3           | 2       |                |
| 40                                                                                              | R253-117     | 253-117,<br>3004882           | Seal - Outer Triple Lip        | 2       |                |
| 41                                                                                              | R500534      | 500534,<br>R500534            | Bearing - with Cup             | 2       |                |
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i> |              |                               |                                |         |                |
| 42                                                                                              | R5-4038      | 5-4038                        | Sleeve - Wear Reel Shaft       | 2       |                |
| 43                                                                                              | R150504      | 150504                        | Washer                         | 2       |                |
| 44                                                                                              | R3296-15     | 3296-15,<br>367029,<br>444742 | Locknut - 3/4-16 Nylon Jam     | 2       |                |
| 45                                                                                              | R1503470     |                               | Seal - Inner Wiper             | 2       |                |
| 46                                                                                              | R1503230     |                               | Washer - Thrust Outer Keyed    | 2       |                |
| 47                                                                                              | R1503471     |                               | Washer - Thrust SAE660 Bronze  | 2       |                |
| 48                                                                                              | R150333      |                               | Washer - Flat Keyed Outer SS   | 2       |                |
| 50                                                                                              | R150673      | 150673                        | Washer - 3 Repairable Roller   | 11      |                |
| 51                                                                                              | R150676      | 150676                        | Spacer - 2-3/4 Dia x 1-1/4 L   | 10      |                |
| 52                                                                                              | R150691      |                               | Screw - Set Nyloc 3/8-16 x 3/8 | 4       |                |
| 53                                                                                              | R100103      |                               | Roller End - Grooved           | 2       |                |
| 54                                                                                              | R170714      | 170714,<br>471240,<br>471242  | Fitting - Pressure Relief      | 2       |                |
| 55                                                                                              | R253-122     |                               | Seal                           | 2       |                |
| 56                                                                                              | R100110      | 100110,<br>391202             | Scraper - Fits R100100         | 1       |                |

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| <i>Detail Description: Fits R100100 3" Grooved Roller - 1-1/4" Spacing:</i> |                  |              |                               |         |                |
| 57                                                                          | <b>R114-3717</b> |              | Seal                          | 2       |                |
| 58                                                                          | <b>R112-5290</b> |              | Bearing - Stainless           | 2       |                |
| 59                                                                          | <b>R112-7494</b> |              | Seal                          | 4       |                |
| 60                                                                          | <b>R114-3745</b> |              | Locknut - Bearing - Stainless | 2       |                |
| 61                                                                          | <b>R1013671</b>  |              | Shaft - Roller                | 1       |                |
| 62                                                                          | <b>R300106</b>   |              | Screw - Set 5/16-18 x 1/4     | 4       |                |

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