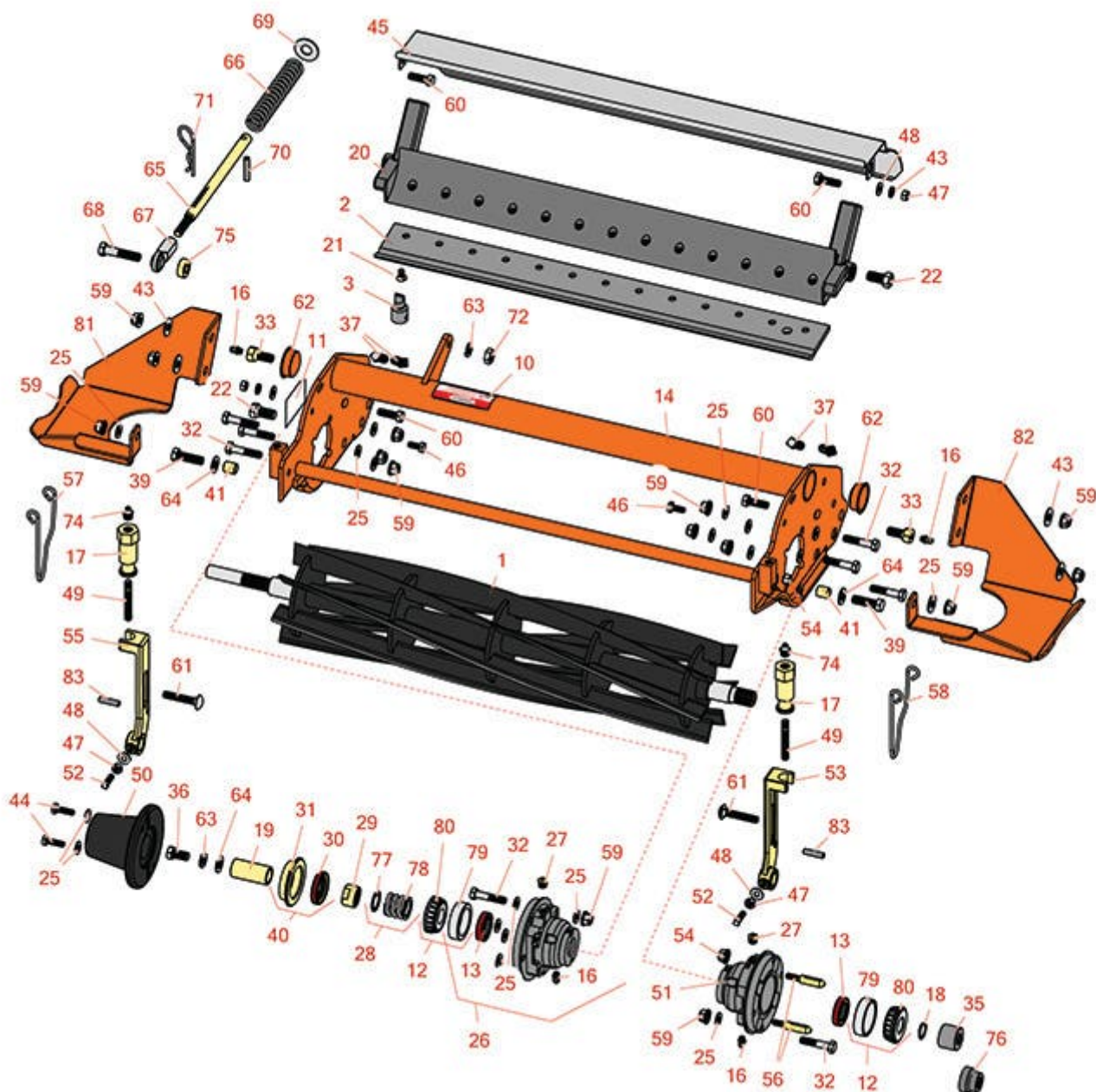




# Replaces Jacobsen LF-550 Parts

5" Cutting Unit  
Reel & Bedknife



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# Replaces Jacobsen LF-550 Parts

5" Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Reels, Lifetime Guaranteed

|   |                |                                |                   |   |  |
|---|----------------|--------------------------------|-------------------|---|--|
| 1 | <b>R503319</b> | 5001095,<br>5003053,<br>503319 | Reel - 7 Blade LH | 3 |  |
|---|----------------|--------------------------------|-------------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                |                                            |                   |   |  |
|---|----------------|--------------------------------------------|-------------------|---|--|
| 1 | <b>R503320</b> | 5001096,<br>5003054,<br>5003064,<br>503320 | Reel - 7 Blade RH | 2 |  |
|---|----------------|--------------------------------------------|-------------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                |                    |                   |   |  |
|---|----------------|--------------------|-------------------|---|--|
| 1 | <b>R503321</b> | 5001097,<br>503321 | Reel - 5 Blade LH | 3 |  |
|---|----------------|--------------------|-------------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                |                    |                   |   |  |
|---|----------------|--------------------|-------------------|---|--|
| 1 | <b>R503322</b> | 5001098,<br>503322 | Reel - 5 Blade RH | 2 |  |
|---|----------------|--------------------|-------------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

## R&R Bedknives, Lifetime Guaranteed

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## Replaces Jacobsen LF-550 Parts

5" Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                 |         |                    |   |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|---------|--------------------|---|--|
| 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | <b>R5003150</b> | 5003150 | Bedknife - Low Cut | 1 |  |
| <i>Detail Description: R&amp;R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&amp;R Bedknives now have an increased front edge grind for added life. All R&amp;R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:</i> |                 |         |                    |   |  |

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                |                   |                          |   |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|-------------------|--------------------------|---|--|
| 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | <b>R503460</b> | 503257,<br>503460 | Bedknife - 22 in 13 Hole | 1 |  |
| <i>Detail Description: R&amp;R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&amp;R Bedknives now have an increased front edge grind for added life. All R&amp;R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:</i> |                |                   |                          |   |  |

### R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                |  |                                           |   |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|--|-------------------------------------------|---|--|
| 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | <b>R101523</b> |  | Bedknife - Razor Tool Steel - 22 High Cut | 1 |  |
| <i>Detail Description: R&amp;R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&amp;R Bedknives now have an increased front edge grind for added life. All R&amp;R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:</i> |                |  |                                           |   |  |

### Service Tools

|                                                                                                                                                 |                 |  |                            |   |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|--|----------------------------|---|--|
| 3                                                                                                                                               | <b>R101272T</b> |  | Bedknife Screw Driver Tool | 0 |  |
| <i>Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:</i>          |                 |  |                            |   |  |
| <i>Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:</i> |                 |  |                            |   |  |

### Other Parts Available

|    |                |                               |                |   |  |
|----|----------------|-------------------------------|----------------|---|--|
| 10 | <b>R354083</b> | 354083,<br>361877,<br>4127335 | Decal - Danger | 2 |  |
|----|----------------|-------------------------------|----------------|---|--|

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## Replaces Jacobsen LF-550 Parts

5" Cutting Unit  
Reel & Bedknife



| Item No                                                                                         | R&R Part No.    | OEM Part No.                                        | Description                   | Qty Req | Order Quantity |
|-------------------------------------------------------------------------------------------------|-----------------|-----------------------------------------------------|-------------------------------|---------|----------------|
| 11                                                                                              | <b>R1000997</b> | 1000997                                             | Decal - Warning               | 1       |                |
| 12                                                                                              | <b>R500534</b>  | 500534,<br>R500534                                  | Bearing - with Cup            | 1       |                |
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i> |                 |                                                     |                               |         |                |
| 13                                                                                              | <b>R336962</b>  | 336962                                              | Seal                          | 2       |                |
| 14                                                                                              | <b>R5003087</b> | 5003087                                             | Frame - 5 Reel                | 1       |                |
| 16                                                                                              | <b>R302-5</b>   | 302-5,<br>471214,<br>471223,<br>471226              | Fitting - Grease              | 1       |                |
| 17                                                                                              | <b>R365009</b>  | 3005692,<br>365009,<br>365170,<br>441674            | Knob - Adjusting Roller       | 2       |                |
| 18                                                                                              | <b>R458013</b>  | 458013                                              | Ring - Retaining              | 1       |                |
| 19                                                                                              | <b>R367164</b>  | 367164                                              | Spacer - Reel                 | 1       |                |
| 20                                                                                              | <b>R220278</b>  | 121856,<br>220278,<br>5000415                       | Backing Bar - Cast            | 1       |                |
| 20                                                                                              | <b>R2000068</b> | 2000068                                             | Bed Bar                       | 1       |                |
| 21                                                                                              | <b>R101272</b>  | 101272,<br>3009138,<br>402578,<br>800813            | Screw - Bedknife 1/4-20 x 1/2 | 13      |                |
| 22                                                                                              | <b>R315298</b>  | 315298                                              | Bolt - Bed Bar                | 2       |                |
| 25                                                                                              | <b>R453009</b>  | 3256-23,<br>452004,<br>452006,<br>452008,<br>453009 | Washer - Flat 5/16 SAE        | 8       |                |

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# Replaces Jacobsen LF-550 Parts

5" Cutting Unit  
Reel & Bedknife



| Item No                                                                                                  | R&R Part No.    | OEM Part No.                              | Description                     | Qty Req | Order Quantity |
|----------------------------------------------------------------------------------------------------------|-----------------|-------------------------------------------|---------------------------------|---------|----------------|
| 26                                                                                                       | <b>R164144</b>  | 1000480,<br>163397,<br>164144,<br>2000060 | Housing - Reel Bearing          | 1       |                |
| <i>Detail Description: Includes R336962 Seal, R302-5 Zerk, R170714 Relief Fitting &amp; R254-79 Cup:</i> |                 |                                           |                                 |         |                |
| 27                                                                                                       | <b>R170714</b>  | 170714,<br>471240,<br>471242              | Fitting - Pressure Relief       | 2       |                |
| 28                                                                                                       | <b>R5002151</b> | 5002151                                   | Hardware Kit - Spring/Washer    | 1       |                |
| <i>Detail Description: Includes 1 ea: R304745 Washer, R363047 Spring:</i>                                |                 |                                           |                                 |         |                |
| 29                                                                                                       | <b>R364900</b>  | 364900                                    | Nut - Reel Tension              | 1       |                |
| 30                                                                                                       | <b>R337677</b>  | 315257,<br>337677                         | Seal - Oil                      | 1       |                |
| 31                                                                                                       | <b>R363814</b>  | 163892,<br>363814                         | Spacer - Seal                   | 1       |                |
| 32                                                                                                       | <b>R400192</b>  | 400192                                    | Bolt - Hex HD 5/16-18 x 1-1/2   | 8       |                |
| 33                                                                                                       | <b>R1002224</b> | 1002224                                   | Bolt - Rear Roller 3/8-24       | 2       |                |
| <i>Detail Description: Incl Grease Zerk:</i>                                                             |                 |                                           |                                 |         |                |
| 35                                                                                                       | <b>R3001720</b> | 3001720                                   | Coupler - Iron - Hyd Motor      | 1       |                |
| 36                                                                                                       | <b>R400294</b>  | 400294                                    | Screw - 3/8 24 x 3/4 Hex C/Zinc | 1       |                |
| 37                                                                                                       | <b>R412506</b>  | 412503,<br>412506                         | Screw - Bed Bar Adjusting       | 4       |                |
| 39                                                                                                       | <b>R400264</b>  | 400264                                    | Bolt - Hex HD 3/8-16 x 1-1/4    | 2       |                |
| 40                                                                                                       | <b>R163398</b>  | 163398,<br>163892                         | Seal - Spacer Assy              | 1       |                |
| 41                                                                                                       | <b>R345510</b>  | 345510                                    | Spacer                          | 2       |                |

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## Replaces Jacobsen LF-550 Parts

5" Cutting Unit  
Reel & Bedknife



| Item No                                                                                          | R&R Part No.    | OEM Part No.                                | Description                     | Qty Req | Order Quantity |
|--------------------------------------------------------------------------------------------------|-----------------|---------------------------------------------|---------------------------------|---------|----------------|
| 43                                                                                               | <b>R3253-3</b>  | 3253-3,<br>446128,<br>446130                | Washer - Lock 1/4               | 4       |                |
| 44                                                                                               | <b>R321-5</b>   | 321-5,<br>400110                            | Bolt - Hex HD 1/4-20 x 7/8      | 2       |                |
| 45                                                                                               | <b>R2810043</b> | 2810043                                     | Shield - Grass                  | 1       |                |
| 46                                                                                               | <b>R403782</b>  | 400018,<br>403782                           | Screw - 1/4-20 x 3/4 Truss Head | 2       |                |
| 47                                                                                               | <b>R443102</b>  | 443102                                      | Nut - 1/4-20 Yellow Zinc        | 4       |                |
| 48                                                                                               | <b>R453023</b>  | 453023                                      | Washer - Flat 1/4               | 2       |                |
| 49                                                                                               | <b>R343616</b>  | 343616,<br>443102                           | Stud                            | 10      |                |
| 50                                                                                               | <b>R2000065</b> | 2000065                                     | Weight - Counter                | 1       |                |
| 51                                                                                               | <b>R1004786</b> | 1004786                                     | Housing - Bearing Quick Clip    | 1       |                |
| <i>Detail Description: Includes: R336962, R302-5, R254-79, R3010296, R32152-4 &amp; R170714:</i> |                 |                                             |                                 |         |                |
| 52                                                                                               | <b>R352737</b>  | 352737                                      | Screw - Set 1/4 x 7/8 Sq Head   | 2       |                |
| 53                                                                                               | <b>R153980</b>  | 153980,<br>3008438                          | Bracket - Front Roller          | 2       |                |
| 54                                                                                               | <b>R32152-4</b> | 32152-4,<br>444708                          | Locknut - 1/4-20 All Metal      | 2       |                |
| 55                                                                                               | <b>R153979</b>  | 153979,<br>3008439                          | Bracket - Front Roller          | 2       |                |
| 56                                                                                               | <b>R3010296</b> | 3010296                                     | Pin - Motor Mounting            | 2       |                |
| 57                                                                                               | <b>R2810165</b> | 2810165,<br>2810166,<br>3010236,<br>3010636 | Clip - Spring Motor             | 1       |                |
| 58                                                                                               | <b>R2810166</b> | 2810166,<br>3010637                         | Clip - Spring Motor             | 1       |                |

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## Replaces Jacobsen LF-550 Parts

5" Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No.                  | Description                         | Qty Req | Order Quantity |
|---------|--------------|-------------------------------|-------------------------------------|---------|----------------|
| 59      | R445795      | 445795                        | Nut - 5/16-18 Flanged               | 12      |                |
| 60      | R322-5       | 400188                        | Bolt - Hex HD 5/16-18 x 1           | 4       |                |
| 61      | R441674      | 441674                        | Screw - 5/16-18 x 1-3/4 Carriage    | 2       |                |
| 62      | R285-14      |                               | Plug - Pipe Frame                   | 2       |                |
| 63      | R3254-6      | 3254-6,<br>446140,<br>446142  | Washer - Lock 3/8                   | 2       |                |
| 64      | R453011      | 453011                        | Washer - Flat 3/8 SAE Y/Zinc        | 1       |                |
| 65      | R3008593     | 3008593                       | Shaft - Down Pressure               | 1       |                |
| 66      | R311870      | 311870                        | Spring - Compression                | 1       |                |
| 67      | R366974      | 366974                        | Bearing - Rod End                   | 1       |                |
| 68      | R400268      | 400268                        | Bolt - Hex HD 3/8-16 x 1-3/4        | 1       |                |
| 69      | R453017      | 452012,<br>453017             | Washer - Flat 1/2                   | 1       |                |
| 70      | R461397      | 461397                        | Pin - Roll 1/4 x 1-1/4              | 1       |                |
| 71      | R460312      | 460312                        | Pin - Hair Cotter                   | 1       |                |
| 72      | R443110      | 306562,<br>443110,<br>444762  | Nut - 3/8-16 Hex                    | 1       |                |
| 74      | R471219      | 366852,<br>471219             | Zerk - Grease                       | 2       |                |
| 75      | R352435      | 352435                        | Spacer                              | 1       |                |
| 76      | R4247911     | 162567,<br>337370,<br>4247911 | Coupling - Hyd Motor - Glass Filled | 1       |                |
| 77      | R304745      | 304745                        | Washer - Reel                       | 1       |                |

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## Replaces Jacobsen LF-550 Parts

5" Cutting Unit  
Reel & Bedknife



| Item No                                                                                 | R&R Part No.    | OEM Part No.                              | Description                | Qty Req | Order Quantity |
|-----------------------------------------------------------------------------------------|-----------------|-------------------------------------------|----------------------------|---------|----------------|
| 78                                                                                      | <b>R363047</b>  | 348846,<br>363047                         | Spring - Reel              | 1       |                |
| 79                                                                                      | <b>R254-79</b>  | 254-79,<br>4121175                        | Cup - Bearing              | 2       |                |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i> |                 |                                           |                            |         |                |
| 80                                                                                      | <b>R254-78</b>  | 254-78,<br>385174,<br>4121174,<br>4135152 | Tapered Bearing Cone       | 2       |                |
| 81                                                                                      | <b>R3008200</b> | 3008200                                   | Skid - Motor RH Front Reel | 1       |                |
| 82                                                                                      | <b>R3008199</b> | 3008199                                   | Skid - Motor LH Front Reel | 1       |                |
| 83                                                                                      | <b>R461256</b>  | 461256                                    | Pin - 1/4 x 1              | 2       |                |

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