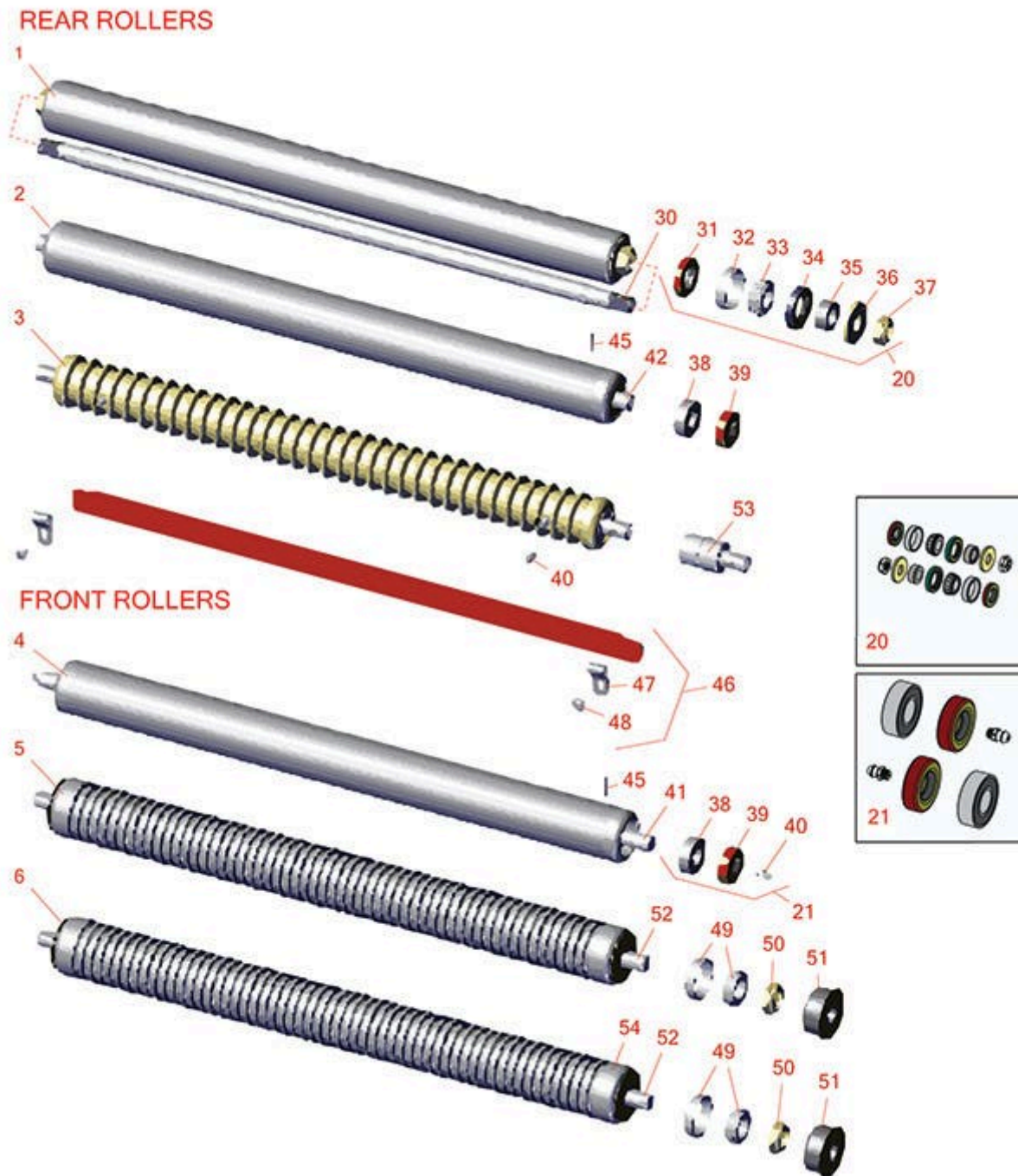




# Replaces Jacobsen GP400 Parts

Cutting Unit  
Rollers



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# Replaces Jacobsen GP400 Parts

Cutting Unit  
Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Rollers Available

|                                                                                                                                                                                       |                 |                               |                                          |   |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|-------------------------------|------------------------------------------|---|--|
| 1                                                                                                                                                                                     | <b>R1000770</b> | 1000770                       | Roller - Smooth Heavy Duty Tubular Steel | 1 |  |
| <i>Detail Description: Constructed with a through shaft, this heavy-duty roller uses tapered bearings for extended life. Body length measures 23-1/4".:</i>                           |                 |                               |                                          |   |  |
| 2                                                                                                                                                                                     | <b>R158777</b>  | 1004990,<br>158777,<br>162916 | Roller - Smooth Tubular Steel            | 1 |  |
| <i>Detail Description: Constructed with a through shaft and greasable ball bearings.:</i>                                                                                             |                 |                               |                                          |   |  |
| 3                                                                                                                                                                                     | <b>R101120</b>  | 101120,<br>68580              | Roller - Grooved Machined Solid Steel    | 1 |  |
| <i>Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:</i>                                                           |                 |                               |                                          |   |  |
| 4                                                                                                                                                                                     | <b>R158776</b>  | 158776,<br>162917             | Roller - Smooth Tubular Steel            | 1 |  |
| <i>Detail Description: Constructed with a through shaft and greasable ball bearings.:</i>                                                                                             |                 |                               |                                          |   |  |
| 5                                                                                                                                                                                     | <b>R68613</b>   | 68613                         | Roller - Grooved Repairable Steel        | 1 |  |
| <i>Detail Description: Machined from heavy wall steel tubing and a through shaft with greasable tapered bearings.:</i>                                                                |                 |                               |                                          |   |  |
| 6                                                                                                                                                                                     | <b>R68614</b>   | 68614                         | Roller - Grooved Machined Aluminum       | 1 |  |
| <i>Detail Description: Machined from aluminum tubing and a through shaft with tapered bearings.:</i>                                                                                  |                 |                               |                                          |   |  |
| <b>Overhaul Kits and Service Tools</b>                                                                                                                                                |                 |                               |                                          |   |  |
| 20                                                                                                                                                                                    | <b>R100139</b>  |                               | Overhaul Kit - Roller                    | 1 |  |
| <i>Detail Description: Includes 2 ea.: R254-67 Bearing Cups, R254-68 Bearing Cones, R337593 Seals, R253-152 Seals R3001762 Wear Sleeves, R3000698 Washers &amp; R445718 Locknuts:</i> |                 |                               |                                          |   |  |
| 21                                                                                                                                                                                    | <b>R100130</b>  | 100130                        | Overhaul Kit - Roller                    | 1 |  |
| <i>Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, &amp; R305115 Seals:</i>                                                                             |                 |                               |                                          |   |  |

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Rollers



| Item No                      | R&R Part No.    | OEM Part No.                           | Description                | Qty Req | Order Quantity |
|------------------------------|-----------------|----------------------------------------|----------------------------|---------|----------------|
| <b>Other Parts Available</b> |                 |                                        |                            |         |                |
| 30                           | <b>R3001654</b> | 3001654                                | Shaft - Roller             | 1       |                |
| 31                           | <b>R253-152</b> | 3001656                                | Seal - Inner Roller        | 2       |                |
| 32                           | <b>R254-67</b>  | 307108,<br>5000625,<br>500625          | Cup - Bearing              | 2       |                |
| 33                           | <b>R254-68</b>  | 307109,<br>5000625,<br>500625          | Tapered Bearing Cone       | 2       |                |
| 34                           | <b>R337593</b>  | 3000983,<br>337593                     | Seal                       | 2       |                |
| 35                           | <b>R3001762</b> | 30001762,<br>3001762                   | Sleeve - Wear Hardened     | 2       |                |
| 36                           | <b>R3000698</b> | 3000698                                | Washer                     | 2       |                |
| 37                           | <b>R445718</b>  | 445718,<br>445801                      | Locknut - 5/8-18 All Metal | 2       |                |
| 38                           | <b>R303558</b>  | 303558                                 | Bearing - Roller           | 2       |                |
| 39                           | <b>R305115</b>  | 305115                                 | Seal - Roller              | 2       |                |
| 40                           | <b>R302-5</b>   | 302-5,<br>471214,<br>471223,<br>471226 | Fitting - Grease           | 2       |                |
| 41                           | <b>R102030</b>  | 102030                                 | Shaft - Front Roller       | 1       |                |
| 42                           | <b>R154909</b>  | 145909,<br>154909                      | Shaft - Rear Roller        | 1       |                |
| 45                           | <b>R012419</b>  | 461357,<br>461359                      | Pin - Roll 1/8 x 3/4       | 2       |                |
| 46                           | <b>R102024</b>  | 102024                                 | Scraper - Solid Roller     | 1       |                |
| 47                           | <b>R303159</b>  | 303159                                 | Clip - Roller Scraper      | 2       |                |

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|---------|-----------------|-------------------------------|--------------------------------|---------|----------------|
| 48      | <b>R407586</b>  | 407586                        | Screw - 1/4-20 x 1/4 Pan HD    | 2       |                |
| 49      | <b>R503378</b>  | 503378                        | Bearing - with Cup             | 2       |                |
| 50      | <b>R3296-15</b> | 3296-15,<br>367029,<br>444742 | Locknut - 3/4-16 Nylon Jam     | 2       |                |
| 51      | <b>R3010210</b> | 3010210                       | Seal - Roller                  | 2       |                |
| 52      | <b>R3009725</b> | 3009725                       | Shaft - Roller                 | 2       |                |
| 53      | <b>R101482</b>  | 101482                        | Bearing - Rear Machined Roller | 2       |                |
| 54      | <b>R3000394</b> | 3000394                       | Tube - Aluminum Grooved Roller | 1       |                |

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