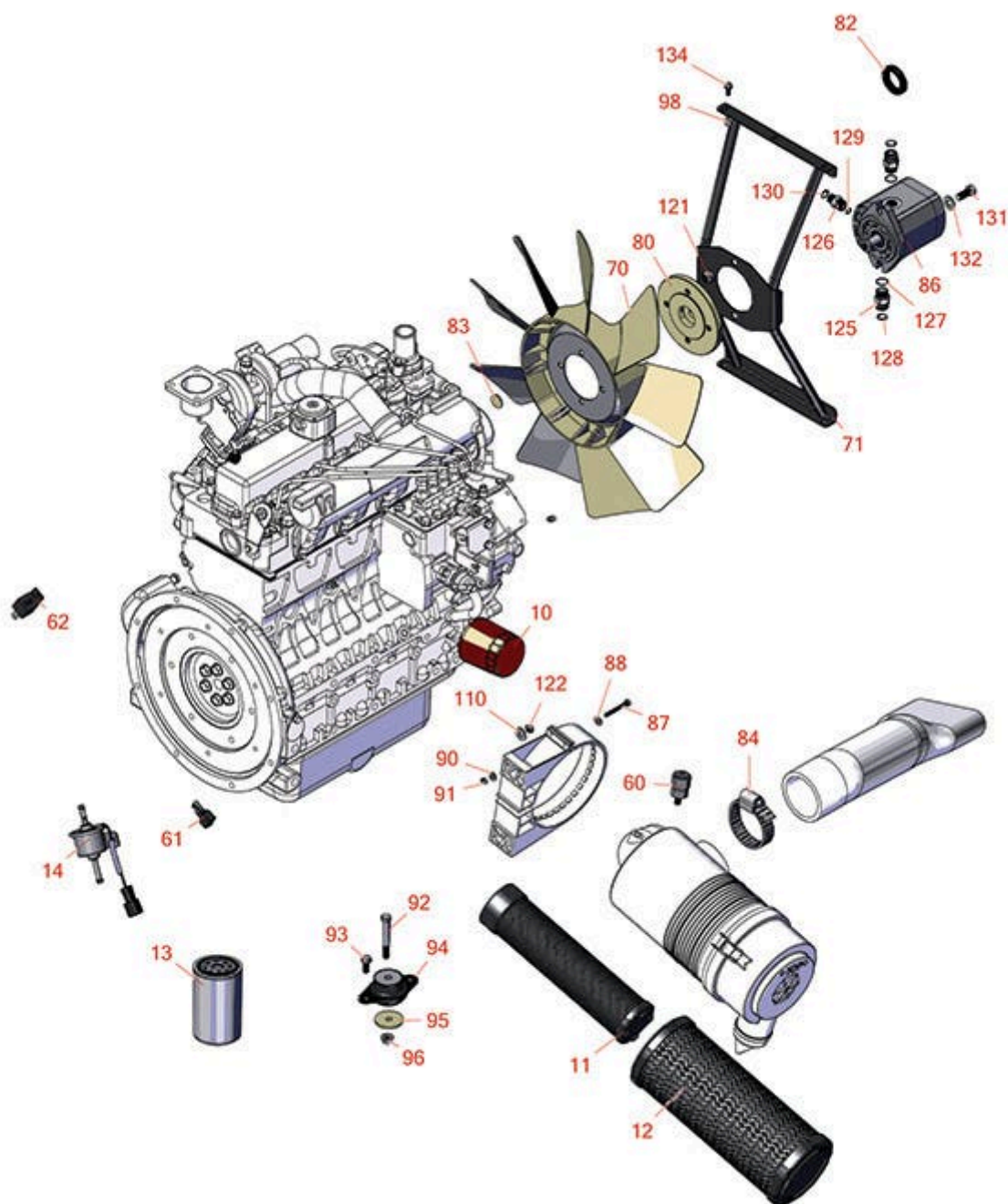




# Replaces Toro Groundsmaster 4500-D

## Parts

*Traction Unit with Yanmar Engine - Model 30881A  
Engine*



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# Replaces Toro Groundsmaster 4500-D Parts

*Traction Unit with Yanmar Engine - Model 30881A  
Engine*



| Item No                      | R&R Part No.        | OEM Part No.                       | Description                   | Qty Req | Order Quantity |
|------------------------------|---------------------|------------------------------------|-------------------------------|---------|----------------|
| <b>Filters</b>               |                     |                                    |                               |         |                |
| 10                           | <b>R125-7025</b>    | 125-7025                           | Baldwin Oil Filter            | 1       |                |
| 11                           | <b>R108-3816</b>    | 104-4261,<br>108-3816              | Baldwin Air Filter            | 1       |                |
| 12                           | <b>R108-3814</b>    | 104-4260,<br>108-3814              | Baldwin Air Filter            | 1       |                |
| 13                           | <b>R125-8752</b>    | 125-8752                           | Filter - Fuel/Oil Donaldson   | 1       |                |
| 14                           | <b>R121-5613</b>    | 121-5613,<br>127-3008,<br>145-3160 | Fuel Pump - Electric          | 1       |                |
| <b>Gauges &amp; Controls</b> |                     |                                    |                               |         |                |
| 60                           | <b>R104-3563</b>    | 104-3563                           | Indicator - Service           | 1       |                |
| 61                           | <b>R100-4918</b>    | 100-4918                           | Diode                         | 1       |                |
| 62                           | <b>R99-7435</b>     | 99-7435                            | Relay - 70 Amp                | 1       |                |
| <b>Other Parts Available</b> |                     |                                    |                               |         |                |
| 70                           | <b>R114-3825</b>    | 114-3825                           | Fan                           | 1       |                |
| 71                           | <b>R120-8935-03</b> | 120-8935-03,<br>137-5594           | Bracket - Fan                 | 1       |                |
| 80                           | <b>R117-2364</b>    | 117-2364                           | Hub-Fan                       | 1       |                |
| 82                           | <b>R240-3</b>       | 240-3                              | Grommet- Rubber               | 9       |                |
| 83                           | <b>R80-6990</b>     | 104-1050,<br>80-6990               | Washer - Hardened             | 4       |                |
| 84                           | <b>R2412-125</b>    | 2412-125                           | Clamp - Hose - 2 9/16 - 3 1/2 | 1       |                |
| 86                           | <b>R117-4769</b>    | 114-9762,<br>117-4769,<br>137-5571 | Motor - Fan Drive             | 1       |                |

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*Traction Unit with Yanmar Engine - Model 30881A Engine*



| Item No | R&R Part No.      | OEM Part No.                                                                 | Description                      | Qty Req | Order Quantity |
|---------|-------------------|------------------------------------------------------------------------------|----------------------------------|---------|----------------|
| 87      | <b>R33113-050</b> | 33113-050,<br>60-6650                                                        | Screw - Hx HD 6mm                | 2       |                |
| 88      | <b>R3256-22</b>   | 24-9-BD,<br>3-1032,<br>3256-1,<br>3256-22,<br>93-0954,<br>93-0989            | Washer - Flat 1/4 Yellow         | 2       |                |
| 90      | <b>R6050-103</b>  | 48-8010,<br>48-8030                                                          | Washer - Flat                    | 2       |                |
| 91      | <b>R33023-00</b>  | 33023-00,<br>48-7900,<br>49-7810                                             | Locknut - ESNA 6mm x 1.0         | 2       |                |
| 92      | <b>R323-13</b>    | 01-150-1020,<br>01-178-0622,<br>20-54-AD,<br>20-54-AGD,<br>323-13,<br>513366 | Bolt - Hex HD 3/8-16 x 2-3/4 GR5 | 4       |                |
| 93      | <b>R3234-11</b>   | 3234-11                                                                      | Bolt - Hex Washer HD             | 10      |                |
| 94      | <b>R53-9682</b>   | 53-9682                                                                      | Motor Mount                      | 4       |                |
| 95      | <b>R63-7400</b>   | 63-7400                                                                      | Washer - Rebound                 | 4       |                |
| 96      | <b>R104-8301</b>  | 104-8301,<br>104-9301,<br>109-6658,<br>133-7570                              | Locknut - 3/8-16 Nylon Flanged   | 12      |                |
| 98      | <b>R104-7201</b>  | 104-7201                                                                     | Locknut - 1/4-20 ESNA Flanged    | 6       |                |

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# Replaces Toro Groundsmaster 4500-D Parts

*Traction Unit with Yanmar Engine - Model 30881A  
Engine*



| Item No | R&R Part No. | OEM Part No.                                                                                                                                                                                                                                                                                                                   | Description                        | Qty Req | Order Quantity |
|---------|--------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|---------|----------------|
| 110     | R453011      | 01-166-0100,<br>01-166-0120,<br>01-166-0270,<br>01-166-0500,<br>01-166-0600,<br>01-166-0620,<br>132-4593,<br>2356-3,<br>237-12,<br>24-10-AD,<br>24-11-AD,<br>24-11-BD,<br>24-12-AD,<br>24-12-BD,<br>30-9310,<br>32-8190,<br>3256-24,<br>3256-3,<br>3256-36,<br>3256-4,<br>453011,<br>47-9950,<br>48-9220,<br>513458,<br>7-0052 | Washer - Flat 3/8 SAE Y/Zinc       | 1       |                |
| 121     | R3296-48     | 119-4039,<br>32146-7,<br>3296-34,<br>3296-48                                                                                                                                                                                                                                                                                   | Locknut - 7/16-14 ESNA             | 2       |                |
| 122     | R104-8300    | 104-8300,<br>104-8300 ,<br>119-4041                                                                                                                                                                                                                                                                                            | Locknut - 5/16-18 Flanged Y/Zinc   | 2       |                |
| 125     | R340-4       | 340-4                                                                                                                                                                                                                                                                                                                          | Hydraulic Fitting - Male Connector | 2       |                |
| 126     | R340-2       | 340-2,<br>60-1920                                                                                                                                                                                                                                                                                                              | Hydraulic Fitting - Striaight      | 1       |                |
| 127     | R237-79      | 237-79                                                                                                                                                                                                                                                                                                                         | O-Ring                             | 2       |                |
| 128     | R237-30      | 23-6320,<br>237-30                                                                                                                                                                                                                                                                                                             | O-Ring - Seal                      | 2       |                |

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| Item No | R&R Part No.    | OEM Part No.                                                             | Description             | Qty Req | Order Quantity |
|---------|-----------------|--------------------------------------------------------------------------|-------------------------|---------|----------------|
| 129     | <b>R237-22</b>  | 107-8844,<br>237-22,<br>237-78                                           | O-Ring                  | 1       |                |
| 130     | <b>R237-42</b>  | 237-42,<br>31-4160                                                       | O-Ring                  | 1       |                |
| 131     | <b>R324-5</b>   | 01-178-0710,<br>20-64-AGD,<br>20-67-AGD,<br>30-8890,<br>3225-2,<br>324-5 | Bolt - Hex HD           | 2       |                |
| 132     | <b>R187-0</b>   | 3256-25,<br>7-0032                                                       | Washer - Flat 7/16 SAE  | 2       |                |
| 134     | <b>R99-6810</b> | 99-6810                                                                  | Bolt - 1/4-20 x 5/8 Hwh | 6       |                |

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